

Through hole taps



	Series	Thread-Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Substrate	Finish	Page No.	
UNC										
✓	3901	UNC		2B	ANSI	B	Cobalt	bright finish	30	
✓	3961	UNC		2B	ANSI	B	Cobalt	MolyGlide®	30	
	873	UNC		2B	DIN 371	B	Cobalt	bright finish	30	
	878	UNC		2B	DIN 376	B	Cobalt	bright finish	30	
UNF										
✓	3902	UNF		2B	ANSI	B	Cobalt	bright finish	31	
✓	3962	UNF		2B	ANSI	B	Cobalt	MolyGlide®	31	
	908	UNF		2B	DIN 374	B	Cobalt	bright finish	31	
METRIC										
✓	3900	Metric		6H	ANSI	B	Cobalt	bright finish	32	
✓	3960	Metric		6H	ANSI	B	Cobalt	MolyGlide®	32	
	803	Metric		ISO 2 (6H)	DIN 371	B	Cobalt	bright finish	32	
	815	Metric		ISO 2 (6H)	DIN 376	B	Cobalt	bright finish	33	
METRIC FINE										
	827	Metric Fine		ISO 2 (6H)	DIN 374	B	Cobalt	bright finish	34	
	830	Metric Fine		ISO 2 (6H)	DIN 374	C	Cobalt	bright finish	35	
UNC										
	3913	UNC		2B	ANSI	B	Cobalt	bright finish	42	
	3916	UNC		2B	ANSI	B	Cobalt	TiN coated	42	
	3946	UNC		2B	ANSI	B	Cobalt	TiCN coated	42	
	2881	UNC		2B	DIN 371	B	Cobalt	oxide finish	42	
	2883	UNC		2B	DIN 376	B	Cobalt	oxide finish	42	

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Competitively priced high-performance alternative to generic taps - See page 2 for details

- General Purpose
 - Alloyed & Unalloyed Steels
 - Stainless Steels
 - High Tensile, Tool Steels
 - Cast Iron
 - Aluminum and Alloys
 - Titanium or Nickel
- For a complete description of workpiece materials and which color ring they fall under, please see the Tap Compass at the beginning of the catalog