



Through hole taps

| | Series | Thread-Type | Color Ring | Class of Fit | Standard | Chamfer Lead | Substrate | Finish | Page No. | |
|--------------------|--------|-----------------|------------|--------------|----------|--------------|-----------|---------------|----------|--|
| UNF | | | | | | | | | | |
| | 3914 | UNF | | 2B | ANSI | B | Cobalt | bright finish | 43 | |
| | 3917 | UNF | | 2B | ANSI | B | Cobalt | TiN coated | 43 | |
| | 3947 | UNF | | 2B | ANSI | B | Cobalt | TiCN coated | 43 | |
| | 2885 | UNF | | 2B | DIN 374 | B | Cobalt | oxide finish | 43 | |
| METRIC | | | | | | | | | | |
| | 3912 | Metric | | 6H | ANSI | B | Cobalt | bright finish | 44 | |
| | 3915 | Metric | | 6H | ANSI | B | Cobalt | TiN coated | 44 | |
| | 3945 | Metric | | 6H | ANSI | B | Cobalt | TiCN coated | 44 | |
| | 2876 | Metric | | 6H | DIN 371 | B | Cobalt | oxide finish | 44 | |
| METRIC FINE | | | | | | | | | | |
| | 3973 | Metric Fine | | 6H | ANSI | B | Cobalt | TiN coated | 45 | |
| | 2879 | Metric Fine | | ISO 2 (6H) | DIN 374 | B | Cobalt | oxide finish | 45 | |
| OVERSIZED | | | | | | | | | | |
| | 3982 | UNC / oversized | | H7 | ANSI | B | Cobalt | TiN coated | 56 | |
| | 3986 | UNC / oversized | | H11 | ANSI | B | Cobalt | TiN coated | 56 | |
| | 3983 | UNF / oversized | | H7 | ANSI | B | Cobalt | TiN coated | 57 | |
| | 3987 | UNF / oversized | | H11 | ANSI | B | Cobalt | TiN coated | 57 | |
| STI | | | | | | | | | | |
| | 3990 | UNC / STI | | 3B | STI Tap | B | Cobalt | TiN coated | 60 | |
| | 3991 | UNF / STI | | 3B | STI Tap | B | Cobalt | TiN coated | 60 | |
| EG M | | | | | | | | | | |
| | 1010 | Metric | | 6H mod | EG M | | Cobalt | TiN coated | 62 | |