




This quick reference guide provides an overview of the application range for most of our important high-tech tools. The index for each section lists all the tools and tool types shown here and contains a reference to the price pages.

		for materials						for technologies					
		A1 wrought alloys	AlSi alloys and Al cast iron	steels up to 800 N/mm ²	high tensile steels	stainless steels	cast materials	other materials*	HSC/high performance	hard machining	min. quantity lubrication		
	Ratio drills		○	◐		●	○	●	◐	○	●	RT 100 F	
			○	◐	●	○	◐	◐	○	◐	○	●	RT 100 U
							●		●	○		RT 100 R	
			○				●	◐	●		○	RT 150 GG (Guhring no. 6068/6069/6070)	
		●	●					○	◐	○		RT 150 GG (Guhring no. 768/769/770)	
				◐	●	●	◐			○	◐	RT 100T	
		○	◐	●	●	◐	●	○				Micro precision drills No. 6400/6401/6408/6412	
		◐	◐	◐			●	◐	○			FT 200 G	
	Interchangeable insert tooling systems	●	●	●	◐	●	●	●	○		○	HT 800/RT 800	
		●	●	●	◐	●	●	●			○	LT 800	
	HSCO drills		○	◐		●		◐				GU 500	
					◐		●					GT 500	
					○	◐		●	◐		○	GT 80 IK	
	Carbide drills					●		◐	○			Type H Guhring no. 1946	
	Gun drills	●	●	●	◐	◐	●	◐		○	◐	EB 100	
		●	●	●	◐	◐	●	◐		○	◐	EB 80	
		●	●				●					◐	ZB 80
				●	●	◐	●	○			○	○	EB 800
	Solid carbide high-performance reamers			●	●	●	●	●	●	◐	○	HR 500	
	Solid carbide machine reamers	●	●	●	●	●	●	●		○		NC reamers	
	HSS-E machine reamers	◐	◐	●	◐	◐	◐					NC reamers	

*see GuhringNavigator