

Guhring no. index drilling tools

Guhring no.	Discount group	Standard	Surface finish	Description	Tool material	Type	Page
128	138	Guhring std.	○	Stub drills with 16.0 mm dia. shank	HSSCO	N	20
129	138	Guhring std.	○	Stub drills with 25.4 mm dia. shank	HSSCO	N	20
136	138	Guhring std.	○	Stub drills with 25.4 mm dia. shank	HSSCO	N	20
204	138	DIN 340	●	Long series twist drills	HSS	N	27
205	130	DIN 338	●	Jobber drills	HSS	N	23
206	134	DIN 338	●	Jobber drills	HSS	H	23
207	134	DIN 338	●	Jobber drills	HSS	W	23
208	134	DIN 338	●	Jobber drills	HSS	N	23
209	134	DIN 338	●	Jobber drills	HSS	H	23
210	138	DIN 338	●	Jobber drills	HSS	W	23
211	134	DIN 339	●	Bushing length twist drills	HSS	N	27
217	132	DIN 340	●	Long series twist drills	HSS	N	27
218	134	DIN 340	●	Long series twist drills	HSS	H	27
219	134	DIN 340	●	Long series twist drills	HSS	W	27
220	138	DIN 340	●	Long series twist drills	HSS	N	27
221	138	DIN 340	●	Long series twist drills	HSS	H	27
223	132	DIN 1897	●	Stub drills	HSS	N	20
224	138	DIN 1897	●	Stub drills	HSS	H	20
225	138	DIN 1897	●	Stub drills	HSS	W	20
226	134	DIN 1897	●	Stub drills	HSS	N	20
227	138	DIN 1897	●	Stub drills	HSS	H	20
228	138	DIN 1897	●	Stub drills	HSS	W	20
229	138	DIN 345	●	Standard length twist drills	HSS	N	23
235	134	DIN 1869	●	Extra length twist drills, series 1	HSS	N	28
236	134	DIN 1869	●	Extra length twist drills, series 2	HSS	N	28
237	138	DIN 1869	●	Extra length twist drills, series 3	HSS	N	28
240	132	DIN 338	●	Jobber drills	HSS	N	23
242	136	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
243	138	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
244	138	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
245	132	DIN 345	●	Standard length twist drills	HSS	N	23
246	138	DIN 345	●	Standard length twist drills	HSS	H	23
247	138	DIN 345	●	Standard length twist drills	HSS	W	23
248	138	DIN 345	●	Standard length twist drills	HSS	N	23
251	138	DIN 346	●	Standard length twist drills	HSS	N	23
257	132	DIN 341	●	Bushing length twist drills	HSS	N	27
266	134	DIN 1870	●	Extra length twist drills, series 1	HSS	N	28
267	138	DIN 1870	●	Extra length twist drills, series 2	HSS	N	28
268	138	Guhring std.	●	Stub drills with 12.7 mm dia. shank	HSS	N	23
269	138	Guhring std.	●	Oil feed drills short	HSS	N	28
270	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSS	N	28
271	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSS	N	28
272	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSS	N	28
293	138	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
298	138	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
299	138	Guhring std.	●	Extra length twist drills	HSS	GT 100	29
301	134	DIN 1899	○	Micro-precision drills without oil feed	HSS-E-PM	N	33
303	138	DIN 1899	○	Micro-precision drills without oil feed	HSS-E-PM	N	33
305	134	DIN 338	●	Jobber drills	HSSCO	N	24
308	138	DIN 338	●	Jobber drills	HSSCO	N	24
311	138	DIN 339	●	Bushing length twist drills	HSSCO	N	30
317	134	DIN 340	●	Long series twist drills	HSSCO	N	30
329	134	DIN 1897	●	Stub drills	HSSCO	GV 120	20
330	138	DIN 1897	●	Stub drills	HSSCO	GV 120	20
336	136	DIN 340	●	Long series twist drills	HSSCO	GT 100	30
345	134	DIN 345	●	Standard length twist drills	HSSCO	N	24
351	138	DIN 346	●	Standard length twist drills	HSSCO	N	24
357	138	DIN 341	●	Bushing length twist drills	HSSCO	N	20
363	134	Guhring std.	●	Jobber drills	HSSCO	GV 120	20
370	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSSCO	GT 100	31
371	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSSCO	GT 100	31
372	138	Guhring std.	●	Oil feed drills, flute length to DIN 341	HSSCO	GT 100	31
374	138	Guhring std.	●	Oil feed drills, flute length to DIN 1870	HSSCO	GT 100	31
375	138	Guhring std.	●	Oil feed drills, flute length to DIN 1870	HSSCO	GT 100	31
376	138	Guhring std.	●	Oil feed drills, flute length to DIN 1870	HSSCO	GT 100	31
390	136	Guhring std.	●	Oil feed drills	HSS	N	28
396	137	DIN 340	●	Long series twist drills	HSSCO	GT 100	30
501	136	DIN 340	●	Long series twist drills	HSS	GT 50	27
502	136	DIN 1869	●	Extra length twist drills, series 1	HSS	GT 100	29
503	136	DIN 1869	●	Extra length twist drills, series 2	HSS	GT 100	29
504	136	DIN 1869	●	Extra length twist drills, series 3	HSS	GT 100	29
505	138	DIN 341	●	Bushing length twist drills	HSS	GT 50	27
506	138	DIN 340	●	Long series twist drills	HSS	GT 100	27
511	115	Guhring std.	●	Twist drills with oversize straight shank	HSSCO	GU 500	26
512	115	Guhring std.	●	Twist drills with oversize straight shank	HSSCO	GU 500	21
513	115	Guhring std.	●	Twist drills with oversize straight shank	HSS-E-PM	GT 500	26
515	115	DIN 1897	●	Stub drills	HSS-E-PM	GT 500	21
523	138	Guhring std.	●	Bushing length twist drills	HSS	N	27
524	138	DIN 1869	●	Extra length twist drills, series 1	HSS	GT 50	28
525	138	DIN 1870	●	Extra length twist drills, series 1	HSS	GT 50	28
526	136	DIN 1870	●	Extra length twist drills, series 1	HSS	GT 100	29
527	136	DIN 1870	●	Extra length twist drills, series 2	HSS	GT 100	29
528	138	DIN 1869	●	Extra length twist drills, series 2	HSS	GT 50	28
529	138	DIN 1869	●	Extra length twist drills, series 3	HSS	GT 50	28
535	136	DIN 340	●	Long series twist drills	HSS	GT 100	27
542	138	DIN 1870	●	Extra length twist drills, series 2	HSS	GT 50	28
549	136	DIN 338	●	Jobber drills	HSS	GT 100	23
550	138	DIN 338	●	Jobber drills	HSS	GT 100	23
551	136	DIN 341	●	Bushing length twist drills	HSS	GT 100	27
552	138	DIN 1897	●	Stub drills	HSS	GT 80	20
553	138	DIN 1897	●	Stub drills	HSS	GT 80	20
558	138	DIN 345	●	Standard length twist drills	HSS	GT 100	23
560	138	DIN 338	●	Jobber drills	HSS	N	23

○ bright ● steam tempered ● nitrided lands ● nitrided ● golden brown ● TiAlN