

Guhring no.	Discount group	Standard	Surface finish	Description	Tool material	Type	Page
561	138	DIN 339	○	Bushing length twist drills	HSS	N	27
563	138	Guhring std.	○	Extra length twist drills	HSS	GT 100	29
564	138	Guhring std.	○	Extra length twist drills	HSS	GT 100	29
566	138	Guhring std.	○	Extra length twist drills	HSS	GT 100	29
592	138	DIN 345	○	Standard length twist drills	HSS	N	23
605	134	DIN 338	○	Jobber drills	HSCO	Ti	24
606	139	DIN 345	○	Standard length twist drills	HSS	GT 100	24
608	138	DIN 338	○	Jobber drills	HSCO	Ti	24
611	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 U	12
617	134	DIN 340	○	Long series twist drills	HSS	Ti	30
618	136	DIN 1869	○	Extra length twist drills, series 1	HSCO	GT 100	31
619	138	DIN 1869	○	Extra length twist drills, series 2	HSCO	GT 100	31
620	138	DIN 1870	○	Extra length twist drills, series 1	HSCO	GT 100	31
621	138	DIN 1870	○	Extra length twist drills, series 2	HSCO	GT 100	31
622	136	DIN 338	○	Jobber drills	HSCO	GT 100	24
623	138	DIN 341	○	Bushing length twist drills	HSCO	GT 100	30
645	138	DIN 345	○	Standard length twist drills	HSCO	GT 100	24
651	131	DIN 338	○	Jobber drills	HSS	N	24
652	137	DIN 338	○	Jobber drills	HSS	GT 100	24
653	133	DIN 1897	○	Stub drills	HSS	N	20
654	133	DIN 345	○	Standard length twist drills	HSS	N	24
655	133	DIN 341	○	Bushing length twist drills	HSS	N	27
656	139	DIN 341	○	Bushing length twist drills	HSS	GT 100	27
657	135	DIN 338	○	Jobber drills	HSCO	Ti	25
658	137	DIN 338	○	Jobber drills	HSCO	GT 100	25
659	135	DIN 1897	○	Stub drills	HSCO	GV 120	21
660	135	DIN 1899	○	Micro-precision drills without oil feed	HSS-E-PM	N	33
661	139	DIN 345	○	Standard length twist drills	HSCO	N	25
662	139	DIN 345	○	Standard length twist drills	HSCO	GT 100	25
663	139	Guhring std.	○	Jobber drills	HSCO	GV 120	21
664	139	DIN 338	○	Jobber drills	HSS	N	24
665	139	DIN 338	○	Jobber drills	HSS	GT 100	24
666	139	DIN 339	○	Bushing length twist drills	HSS	N	27
667	133	DIN 340	○	Long series twist drills	HSS	N	27
668	137	DIN 340	○	Long series twist drills	HSS	GT 100	27
669	139	DIN 340	○	Long series twist drills	HSCO	Ti	30
670	137	DIN 1869	○	Extra length twist drills, series 1	HSS	GT 100	29
671	139	DIN 1869	○	Extra length twist drills, series 2	HSS	GT 100	29
672	139	DIN 1897	○	Stub drills	HSS	N	20
701	102	Guhring std.	○	Micro-precision drills without oil feed	solid carb.	N	23
702	102	Guhring std.	○	Stub drills	solid carb.	N	22
703	102	DIN 8037	○	Carbide-tipped twist drill	Carbide	N	22
704	102	DIN 8038	○	Carbide-tipped twist drill	Carbide	N	22
705	102	DIN 8041	○	Carbide-tipped twist drill	Carbide	N	22
706	102	Guhring std.	○	Long series twist drills	solid carb.	N	30
707	102	Guhring std.	○	Carbide tipped spade drills	Carbide	N	22
709	102	Guhring std.	○	Stub drills	solid carb.	N	22
710	102	Guhring std.	○	Jobber drills	Carbide	Duro 150	22
730	102	DIN 6539	○	Stub drills	solid carb.	N	22
731	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 U	12
732	102	Guhring std.	○	Jobber drills	solid carb.	N	26
745	109	DIN 6539	○	3-flute Ratio drills, 3 x D	solid carb.	GS 200 G	12
768	121	Guhring std.	○	Ratio drills with oil feed, 4 x D	solid carb.	RT 150 GG	7
769	121	Guhring std.	○	Ratio drills with oil feed, 7 x D	solid carb.	RT 150 GG	10
770	121	Guhring std.	○	Ratio drills with oil feed, 10 x D	solid carb.	RT 150 GG	10
773	121	Guhring std.	○	Ratio drills with oil feed, 15 x D	solid carb.	RT 150 GN	11
1020	109	DIN 6539	○	3-flute Ratio drills, 3 x D	solid carb.	GS 200 G	12
1021	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 U	12
1024	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 G	12
1025	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 G	12
1027	109	DIN 6539	○	3-flute Ratio drills, 5 x D	solid carb.	GS 200 F	12
1047	141	Guhring std.	○	Interchangeable inserts "steel" RT 800 WP	solid carb.	RT 800 WP	18
1101	138	Guhring std.	○	Oil feed drills, flute length to DIN 341	HSS	N	28
1131	134	Guhring std.	○	Oil feed drills	HSCO	GT 80 IK	26
1132	135	Guhring std.	○	Oil feed drills	HSCO	GT 80 IK	26
1146	138	DIN 338	○	Jobber drills	M42	N	24
1149	102	Guhring std.	○	Kevlar drills	solid carb.	N	22
1171	128	DIN 6538 K	○	Ratio drills with oil feed, 3 x D	Carbide	RT 80 U	6
1172	128	DIN 6538 M	○	Ratio drills with oil feed, 5 x D	Carbide	RT 80 U	8
1173	128	DIN 6538 L	○	Ratio drills with oil feed, 7 x D	Carbide	RT 80 U	10
1180	121	DIN 6537 K	○	Ratio drills with oil feed, 3 x D	solid carb.	RT 100 F	6
1181	121	DIN 6537 K	○	Ratio drills with oil feed, 3 x D	solid carb.	RT 100 F	6
1182	121	DIN 6537 L	○	Ratio drills with oil feed, 5 x D	solid carb.	RT 100 U	8
1183	121	DIN 6537 L	○	Ratio drills with oil feed, 5 x D	solid carb.	RT 100 U	8
1184	121	DIN 6537 K	○	Ratio drills with oil feed, 5 x D	solid carb.	RT 100 U	8
1221	137	DIN 338	○	Jobber drills	HSCO	GT 100	7
1222	139	DIN 345	○	Standard length twist drills	HSCO	GT 100	25
1223	137	DIN 338	○	Jobber drills	HSCO	GT 100	25
1224	139	DIN 345	○	Standard length twist drills	HSCO	GT 100	25
1228	137	DIN 1897	○	Stub drills	HSCO	GT 80	21
1242	121	DIN 6539	○	Ratio drills without oil feed, 3 x D	solid carb.	RT 100 U	7
1243	121	Guhring std.	○	Ratio drills without oil feed, 5 x D	solid carb.	RT 100 U	9
1259	138	DIN 1897	○	Stub drills	M42	N	20
1260	134	DIN 338	○	Jobber drills	HSCO	VA	24
1261	138	DIN 1897	○	Stub drills	HSCO	VA	24
1262	134	DIN 345	○	Standard length twist drills	HSCO	VA	24
1263	138	Guhring std.	○	Jobber drills	HSCO	VA	20
1659	121	DIN 6537 K	○	Ratio drills without oil feed, 3 x D	solid carb.	RT 100 F	7
1660	121	DIN 6537 K	○	Ratio drills with oil feed, 3 x D	solid carb.	RT 100 F	6
1661	121	DIN 6537 K	○	Ratio drills with oil feed, 3 x D	solid carb.	RT 100 U	6
1662	121	DIN 6537 L	○	Ratio drills with oil feed, 5 x D	solid carb.	RT 100 U	8
1663	121	DIN 6537 L	○	Ratio drills with oil feed, 5 x D	solid carb.	RT 100 U	8

A AITIN

C TICN

F FIRE

P AlCrN

S TiN

M MolyGlide