Drills Index - Listed by Series Number

Discount Group	Series	Description	Substrate	Coating	Page
D	160	90° stub length drill for composite materials	Carbide	bright finish	208
D	170	90° stub length drill for composite materials	Carbide	diamond coated	208
DVHS	205	General purpose (Type N), jobber length, 118° point, standard straight shank	HSS	bright/steam oxide >2.36	22
D	206	Low Helix (Type H), jobber length, 118° point, standard straight shank	HSS	bright finish	27
D	207	High Helix (Type W), jobber length, 130° point, standard straight shank	HSS	bright finish	29
D	208	General purpose (Type N), jobber length, 118° point, standard straight shank	HSS	bright/steam oxide >6.00	32
DVHS	217	General purpose (Type N), taper length, 118° point, standard straight shank	HSS	bright/steam oxide >2.36	34
D	219	High Helix (Type W), taper length, 130° point, standard straight shank	HSS	bright finish	37
DVHS	223	General purpose (Type N), stub length, 118° point, standard straight shank	HSS	bright/steam oxide >2.36	38
D	224	Low Helix (Type H), stub length, 118° point, standard straight shank	HSS	bright finish	42
D	225	High Helix (Type W), stub length, 130° point, standard straight shank	HSS	bright finish	43
D	226	General purpose (Type N), stub length, 118° point, standard straight shank	HSS	bright/steam oxide >6.00	44
D	235	General purpose (Type N), extra length #1, 118° point, standard straight shank	HSS	bright/steam oxide >2.36	46
D	245	General purpose (Type N), Standard (MTS), 118° point, Morse Taper shank	HSS	bright/steam oxide >2.36	47
D	257	General purpose (Type N), Bushing (MTS), 118° point, Morse Taper shank	HSS	surface treated	50
D	266	General purpose (Type N), extra length #1, 118° point, Morse Taper shank	HSS	surface treated	51
D	280	Form A center drill, Extra long, 60°, non-flatted body, bright finish, RH	HSS	bright finish	51
D	281	Form A center drill, 60°, non-flatted body, bright finish, RH	HSS	bright finish	51
D	282	Form A center drill, 60°, non-flatted body, bright finish, LH	HSS	bright finish	51
D	283	Form R center drill, Radiused. 60°, non-flatted body, bright finish, RH	HSS	bright finish	51
D	284	Form R center drill, Radiused, 60°, non-flatted body, bright finish, LH	HSS	bright finish	51
D	285	Form B center drill, 60°/120° double angle, non-flatted body, bright finish, RH	HSS	bright finish	52
D	287	Form A center drill, 60°, Flatted body, bright finish, RH	HSS	bright finish	52
D	288	Form R center drill, Radiused, 60°, Flatted body, bright finish, RH	HSS	bright finish	52
D	289	Form B center drill, 60°/120° double angle, Flatted body, bright finish, RH	HSS	bright finish	52
D D	292	Form A center drill, 60°, non-flatted body, bright finish, RH	HSS HSS	bright finish	52
D	294 301	Form A center drill, 60°, non-flatted body, bright finish, LH	Cobalt	bright finish bright finish	52 52
D	303	Micro-Precision (Type N), micro-precision, 118° point, reinforced straight shank Micro-Precision (Type N), micro-precision, 118° point, reinforced straight shank	Cobalt	bright finish	54
D	305	General purpose (Type N), jobber length, 118° point, standard straight shank	Cobalt	bright/steam oxide >2.36	55
D	308	General purpose (Type N), jobber length, 118° point, standard straight shank	Cobalt	bright/steam oxide >6.00	59
D	317	General purpose (Type N), taper length, 118° point, standard straight shank	Cobalt	bright/steam oxide >2.36	60
D	329	Heavy Duty (Type GV120), stub length, 130° point, standard straight shank	Cobalt	bright/steam oxide >2.36	62
D	336	GT 100 deep hole, taper length, 130° point, standard straight shank	Cobalt	bright/nitrided lands >2.36	65
D	345	General purpose (Type N), Standard (MTS), 118° point, Morse Taper shank	Cobalt	surface treated	66
D	381	Form A center drill, 60°, non-flatted body, bright finish, RH	Cobalt	bright finish	67
D	390	GT 100 IC deep hole, taper length, 130° point, standard straight shank	HSS	bright finish	67
D	501	GT 50 deep hole, taper length, 130° point, standard straight shank	HSS	bright finish	68
D	502	General purpose (Type N), extra length #1, 130° point, standard straight shank	HSS	bright/nitrided lands >2.36	70
D	503	GT 100 deep hole, extra length #2, 130° point, standard straight shank	HSS	bright/nitrided lands >2.36	70
D	504	GT 100 deep hole, extra length #3, 130° point, standard straight shank	HSS	nitrided lands	71
DV	515	GT 500 DZ high performance, stub length, 130° cone-relief point, standard straight shank	PM-Cobalt	FIREX® coated	72
D	524	GT 50 deep hole, extra length #1, 130° point, standard straight shank	HSS	bright finish	74
D	526	GT 100 deep hole, extra length #1, 118° point, Morse Taper shank	HSS	nitrided lands/steam oxide >16.0	75
D	527	GT 100 deep hole, extra length #2, 130° point, Morse Taper shank	HSS	nitrided lands/steam oxide >16.0	75
DV	530	GT 500 DZ high performance, jobber length, 130° cone relief point, standard straight shank	PM-Cobalt	FIREX® coated	75
D	535	GT 100 deep hole, taper length, 130° point, standard straight shank	HSS	bright/nitrided lands >2.36	77
DV	546	NC Spot • Short, NC Spot, 142° point, standard straight shank	Carbide	bright finish	79
D	549	GT 100 deep hole, jobber length, 130° point, standard straight shank	HSS	bright/nitrided lands >2.36	79
D	550	GT 100 deep hole, jobber length, 130° point, standard straight shank	HSS	bright/nitrided lands >2.36	82
D	551	GT 100 deep hole, Bushing (MTS), 130° point, Morse Taper shank	HSS	nitrided lands/steam oxide >16.0	83
D	552	GT 80 deep hole, stub length, 130° point, standard straight shank	HSS	<2.36 bright/nitrided lands/steam >16.0	84
D	553	GT 80 deep hole, stub length, 130° point, standard straight shank	HSS	<2.36 bright/nitrided lands/steam >16.1	86
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D	559	NC Spot • Long, NC Spot, 90° point, standard straight shank	HSS	bright finish	88
D	567	NC Spot • Short, NC Spot, 120° point, standard straight shank	HSS	TiN coated	88
D	568	NC Spot • Short, NC Spot, 90° point, standard straight shank	HSS	TiN coated	89