

Discount Group	Series	Description	Substrate	Coating	Page
D	581	Form A center drill, 60°, non-flatted body, bright finish, RH	HSS	bright finish	89
D	582	Form A center drill, 60°, non-flatted body, bright finish, LH	HSS	bright finish	89
D	583	Form R center drill, Radiused, 60°, non-flatted body, bright finish, RH	HSS	bright finish	89
D	584	Form R center drill, Radiused, 60°, non-flatted body, bright finish, LH	HSS	bright finish	89
D	585	Form B center drill, 60°/120° double angle, non-flatted body, bright finish, RH	HSS	bright finish	89
D	586	Form B center drill, 60°, non-flatted body, bright finish, LH	HSS	bright finish	90
D	587	Form A center drill, 60°, Flatted body, bright finish, RH	HSS	bright finish	90
D	588	Form R center drill, Radiused, 60°, Flatted body, bright finish, RH	HSS	bright finish	90
D	589	Form B center drill, 60°/120° double angle, Flatted body, bright finish, RH	HSS	bright finish	90
D	590	Form A center drill, Reinforced neck, 60°, non-flatted body, bright finish, RH	HSS	bright finish	90
D	591	Form B center drill, Reinforced neck, 60°/120° double angle, non-flatted body, bright finish, RH	HSS	bright finish	90
D	594	Form A center drill, 60°, non-flatted body, bright finish, RH	HSS	bright finish	90
D	595	Form B center drill, 60°/120° double angle, non-flatted body, bright finish, RH	HSS	bright finish	90
DVCO	605	Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank	Cobalt	bright finish	91
DV	609	GS 200 U three-flute high precision, 5xD, self-centering 150° point, standard straight shank	Carbide	TiN coated	93
DVCO	610	HSS Form A center drill, Reinforced neck, 60° point, non-flatted body, bright	HSS	bright finish	95
D	613	Form A center drill, 60°, non-flatted body, TiN coated, RH	HSS	TiN coated	97
D	614	Form R center drill, 60°, non-flatted body, TiN coated, RH	HSS	TiN coated	97
DVCO	617	Heavy Duty Split Point (Type Ti), taper length, self-centering 130° split point, standard str shank	Cobalt	bright finish	97
D	618	GT 100 deep hole, extra length #1, 130° point, standard straight shank	Cobalt	nitrided lands	99
D	619	GT 100 deep hole, extra length #2, 130° point, standard straight shank	Cobalt	nitrided lands	100
D	622	GT 100 deep hole, jobber length, 130° point, standard straight shank	Cobalt	bright/nitrided lands >2.36	100
D	651	General purpose (Type N), jobber length, 118° point, standard straight shank	HSS	TiN coated	102
D	652	GT 100 deep hole, jobber length, 130° point, standard straight shank	HSS	TiN coated	105
D	653	General purpose (Type N), stub length, 118° point, standard straight shank	HSS	TiN coated	107
D	654	General purpose (Type N), Standard (MTS), 118° point, Morse Taper shank	HSS	TiN coated	110
D	657	Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank	Cobalt	TiN coated	111
D	658	GT 100 deep hole, jobber length, 130° point, standard straight shank	Cobalt	TiN coated	112
D	659	Heavy Duty (Type GV120), stub length, 130° point, standard straight shank	Cobalt	TiN coated	114
D	660	Micro-Precision (Type N), micro-precision, 118° point, reinforced straight shank	Cobalt	TiN coated	115
D	664	General purpose (Type N), jobber length, 118° point, standard straight shank	HSS	TiN coated	116
D	666	General purpose (Type N), Bushing length, 118° point, standard straight (tang >3mm) shank	HSS	TiN coated	117
D	667	General purpose (Type N), taper length, 118° point, standard straight shank	HSS	TiN coated	118
D	668	GT 100 deep hole, taper length, 130° point, standard straight shank	HSS	TiN coated	119
D	669	Heavy Duty Split Point (Type Ti), taper length, self-centering 130° split point, standard str shank	Cobalt	TiN coated	120
D	670	GT 100 deep hole, extra length #1, 130° point, standard straight shank	HSS	TiN coated	122
D	671	GT 100 deep hole, extra length #2, 130° point, standard straight shank	HSS	TiN coated	122
DV	723	NC Spot • Short, NC Spot, 90° point, standard straight shank	Carbide	bright finish	122
DV	724	NC Spot • Short, NC Spot, 120° point, standard straight shank	Carbide	bright finish	123
DV	730	General purpose (Type N), stub length, 118° point, standard straight shank	Carbide	bright finish	123
DV	732	General purpose (Type N), jobber length, 118° point, standard straight shank	Carbide	bright finish	124
D	736	Form A center drill, 60°, non-flatted body, bright finish, RH	Carbide	bright finish	126
D	768	RT 150 GG straight flute high penetration, 4xD, 120° point, reinforced straight shank	Carbide	bright finish	126
D	769	RT 150 GG straight flute high penetration, 7xD, 120° point, reinforced straight shank	Carbide	bright finish	127
D	773	RT 150 GG straight flute high penetration, 15xD, 120° point, reinforced straight shank	Carbide	bright finish	128
D	1047	RT 800 WP Indexable insert, self-centering 140° SF point	Carbide	TiN coated	128
D	1131	GT 80 IC deep hole, jobber length, 130° point, reinforced straight shank	Cobalt	bright finish	129
D	1132	GT 80 IC deep hole, jobber length, 130° point, reinforced straight shank	Cobalt	bright finish	129
D	1183	RT 100 U high penetration, 5xD, self-centering 140° SU point, reinforced str shank w/whistle notch	Carbide	TiN coated	129
D	1184	RT 100 U high penetration, 3xD, self-centering 140° SU point, reinforced str shank w/whistle notch	Carbide	FIREX® coated	131
D	1221	GT 100 deep hole, jobber length, 130° point, standard straight shank	Cobalt	TiN coated	133
D	1223	GT 100 deep hole, jobber length, 130° point, standard straight shank	Cobalt	TiCN coated	133
D	1242	RT 100 U high penetration, 3xD, self-centering 140° SU point, standard straight shank	Carbide	TiAlN coated	134
D	1243	RT 100 U high penetration, 5xD, self-centering 140° SU point, standard straight shank	Carbide	TiN coated	135
DV	1452	GS 200 U three-flute high precision, 5xD, self-centering 150° point, standard straight shank	Carbide	TiN coated	136
D	1662	RT 100 F high penetration, 5xD, self-centering 140° SF point, reinforced straight shank	Carbide	bright finish	138
D	1702	RT 100 U high penetration, 3xD, self-centering 140° SU point, standard straight shank	Carbide	TiN coated	139
D	2458	Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank	Cobalt	FIREX® coated	140