

Drills Index - Listed by Series Number

INDEX

Discount Group	Series	Description	Substrate	Coating	Page
DV	2463	General purpose (Type N), stub length, 118° point, standard straight shank	Carbide	FIREX® coated	141
DV	2464	General purpose (Type N), jobber length, 118° point, standard straight shank	Carbide	FIREX® coated	143
D	2477	RT 100 X high penetration, 3xD, self-centering 140° SU point, reinforced straight shank	Carbide	nano-FIREX® coated	145
D	2479	RT 100 X high penetration, 5xD, self-centering 140° SU point, reinforced straight shank	Carbide	nano-FIREX® coated	146
D	2485	RT 800 WP Indexable insert, self-centering 140° SF point	Carbide	FIREX® coated	148
D	2601	GT 100 deep hole, jobber length, 130° point, standard straight shank	Carbide	bright finish	148
D	2602	GT 100 deep hole, jobber length, 130° point, standard straight shank	Carbide	TiN coated	149
D	2747	RT 800 WP Indexable insert, self-centering 140° SF point	Carbide	bright finish	150
D	4024	HT 800 WP indexable insert, self-centering 140° SF point	Carbide	bright finish	151
D	4025	HT 800 WP indexable insert, self-centering 140° SF point	Carbide	TiN coated	151
D	4026	HT 800 WP indexable insert, self-centering 140° SF point	Carbide	FIREX® coated	151
D	4042	HT 800 WP body, coolant through, 3xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	152
D	4043	HT 800 WP body, coolant through, 5xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	152
D	4044	RT 100 X high penetration, 7xD, self-centering 140° SU point, reinforced straight shank	Carbide	nano-FIREX® coated	152
D	4048	HT 800 WP body, coolant through, 7xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	154
D	4105	HT 800 WP body for pilot drilling, coolant through, 1xD full-helical flute,	HSS	Nickel	154
D	4106	HT 800 WP body for pilot drilling, coolant through, 1.5xD full-helical flute,	Carbide	nano-A™	154
D	4107	NEW HT 800 WP body, coolant through, 3xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	155
D	4108	NEW HT 800 WP body, coolant through, 5xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	155
D	4109	NEW HT 800 WP body, coolant through, 7xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	156
D	4110	HT 800 WP body for pilot drilling, coolant through, 10xD full-helical flute	Carbide	Nickel	156
D	4111	HT 800 WP cutting insert, self-centering 145° SF point,	Carbide	nano-FIREX®	157
D	4112	NEW HT 800 WP indexable insert, self-centering 140° SF point	Carbide	nano-FIREX® coated	157
D	4113	NEW HT 800 WP indexable insert, self-centering 140° SF point	Carbide	FIREX® coated	158
D	4114	NEW HT 800 WP indexable insert, self-centering 140° SF point	Carbide	bright finish	159
D	4115	NEW HT 800 WP indexable insert, self-centering 140° SF point	Carbide	nano-A coated	160
D	5020	EB 100 straight-flute gun drills, 80mm flute length, type G point point, reinforced straight shank	Carbide	bright finish	161
D	5021	EB 100 straight-flute gun drills, 160mm flute length, type G point point, reinforced straight shank	Carbide	bright finish	161
D	5024	EB 100 straight-flute gun drills, 45mm flute length, type G point point, reinforced straight shank	Carbide	bright finish	161
D	5026	EB 100 straight-flute gun drills, 120mm flute length, type G point point, reinforced straight shank	Carbide	bright finish	161
D	5242	RT 800 WP body, coolant through, 3xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	161
D	5243	RT 800 WP body, coolant through, 5xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	162
D	5248	RT 800 WP body, coolant through, 7xD full-helical flute, straight shank w/whistle notch	HSS	Nickel	162
DV	5510	RT 100 U high penetration, 3xD, self-centering 140° SU point, reinforced straight shank	Carbide	FIREX® coated	162
DV	5511	RT 100 U high penetration, 5xD, self-centering 140° SU point, reinforced straight shank	Carbide	FIREX® coated	164
DV	5512	RT 100 U high penetration, 7xD, self-centering 140° SU point, reinforced straight shank	Carbide	FIREX® coated	166
D	5513	RT 150 GG straight flute high penetration, 10xD, 120° point, reinforced straight shank	Carbide	bright finish	168
DV	5514	RT 100 U high penetration, 3xD, self-centering 140° SU point, reinforced straight shank	Carbide	FIREX® coated	168
DV	5515	RT 100 U high penetration, 5xD, self-centering 140° SU point, reinforced straight shank	Carbide	FIREX® coated	170
DV	5518	GS 200 G three-flute high precision, 5xD, self-centering 130° point, reinforced straight shank	Carbide	bright finish	171
DV	5519	GU 500 DZ universal, jobber length, 118° 4-facet split point, standard straight shank	Cobalt	TiN coated	172
DV	5520	GU 500 DZ universal, stub length, 118° 4-facet split point, standard straight shank	Cobalt	TiN coated	174
D	5521	GT 500 DZ high performance, stub length, 130° cone-relief point, standard straight shank	PM-Cobalt	TiN coated	175
D	5522	GT 500 DZ high performance, jobber length, 130° cone relief point, standard straight shank	PM-Cobalt	TiN coated	176
DV	5523	GU 500 DZ universal, jobber length, 118° 4-facet split point, standard straight shank	Cobalt	bright finish	177
DV	5524	GU 500 DZ universal, stub length, 118° 4-facet split point, standard straight shank	Cobalt	bright finish	179
DV	5525	RT 100 C high penetration, 12xD, self-centering 140° SC, double margins point, reinforced str shank	Carbide	FIREX® coated	181
DV	5536	GU 500 DZ universal, taper length, 118° 4-facet split point, standard straight shank	Cobalt	bright finish	182
DV	5537	GU 500 DZ universal, taper length, 118° 4-facet split point, standard straight shank	Cobalt	TiN coated	184
D	5610	RT 100 U high penetration, 3xD, self-centering 140° SU point, reinforced shank w/whistle notch	Carbide	FIREX® coated	185
D	5611	RT 100 U high penetration, 5xD, self-centering 140° SU point, reinforced shank w/whistle notch	Carbide	FIREX® coated	187
D	5612	RT 100 U high penetration, 7xD, self-centering 140° SU point, reinforced shank w/whistle notch	Carbide	FIREX® coated	188
D	5641	Carbide tip gun drill 40xD TiCN coated	Carbide	TiCN coated	189
D	5642	Carbide tip gun drill 80xD TiCN coated	Carbide	TiCN coated	189
D	5646	EB 100 carbide gun drill 25xD nano-A coated	Carbide	nano-A coated	189
D	5647	EB 100 carbide gun drill 50xD nano-A coated	Carbide	nano-A coated	189
D	5648	EB 100 carbide gun drill 75xD nano-A coated	Carbide	nano-A coated	190
D	5741	RT 100 US high penetration, 3xD, self-centering 140° SU point, reinforced straight shank	Carbide	nano-A coated	190