

Thread milling cutters by

GUHRING

Features and Benefits:

Sub-micro grain carbide substrate

Longer tool life with tighter tolerances

More cost-effective than indexable thread mills

PVD TiCN coating standard on many series

Extends tool life by providing heat and wear resistance

Helical flute design reduces chatter

The same carbide thread mill can produce

- *Right or left hand threads*
- *Single or multiple thread leads*

Countersink style thread mills (TMC, DTMC) eliminate secondary operations

Coolant-fed style thread mills

For improved chip evacuation and better surface finish

Drill & thread mill styles (DTMC) combine drill and threading into one tool

Well-suited for:

- **Steels**
- **Stainless steels**
- **Titanium and alloys**
- **High-temperature alloys**
- **Non-ferrous materials**

