

















EXCLUSIVELINE®

HR 500 solid carbide high-performance reamers Program summary

DIN	Type	Shank form	Tool illustration	Tool material	Surface finish	Diameter range	Guhring no.	Page
HR 500 S								
for the machining of blind holes								
Guhring std.	HR 500 S	straight h6		Solid carbide	TiAlN	4.000 - 20.000	1685	4
Guhring std.	HR 500 S	straight h6		Solid carbide	TiAlN	3.970 - 12.030	1675	6
HR 500 D								
for the machining of through holes								
Guhring std.	HR 500 D	straight h6		Solid carbide	TiAlN	4.000 - 20.000	1686	4
Guhring std.	HR 500 D	straight h6		Solid carbide	TiAlN	3.970 - 12.030	1676	6
HR 500 ALU S								
for the machining of blind holes								
Guhring std.	HR 500 S	straight h6	 	Solid carbide	Carbo	4.000 - 20.000	1678	5
HR 500 ALU D								
for the machining of through holes								
Guhring std.	HR 500 D	straight h6	 	Solid carbide	Carbo	4.000 - 20.000	1679	5
HR 500 GS								
for the machining of blind holes								
Guhring std.	HR 500 GS	straight h6	 	Carbide	TiAlN	22.000 - 40.000	1680	12
Guhring std.	HR 500 GS	straight h6	 	Cermet	bright	22.000 - 40.000	1682	13
HR 500 GD								
for the machining of through holes								
Guhring std.	HR 500 GD	straight h6	 	Carbide	TiAlN	22.000 - 40.000	1681	12
Guhring std.	HR 500 GD	straight h6	 	Cermet	bright	22.000 - 40.000	1683	13
HR 500 Active								16
Special range of solid carbide high-performance reamers								