

EXCLUSIVE^{LINE}[®]

HR 500 high-performance reamers Pictograms

Tool material	VHM Solid carbide	HM Carbide-tipped	Cermet
Internal cooling			
Standard	 to Guhring standard		
Type	HR 500 S Blind hole (S)	HR 500 Guss S HR 500 Alu S HR 500 G S HR 500 GT S	HR 500 D Through hole (D)
Cutting direction	 r-h		
Tolerance	H7	+0,005	
Hole type	 Through hole	 Blind hole	
No. of cutting edges			
Shank form			
Helix angle	 straight-fluted		
Spacing	 extremely unequal		

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