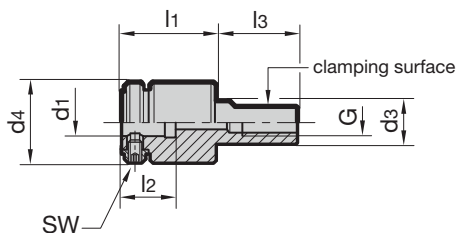


Mini floating holders with side lock holder

Product information

- holder shank with lateral clamping surface
- suitable for conventional and high performance multi-fluted reamers, because of no angle compensation
- very compact design for restricted space
- central coolant supply max. 80 bar
- drive flat on tool shank necessary
- for tool shank tolerance h6



Scope of delivery

- for other shank Ø order reduction sleeves Guhring no. 4097 separately
- order hexagon chuck key Guhring no. 4912 separately
- further sizes with differing radial play are available on request



Series Number 4174

d ₃ g6 mm	for holder d _{1h6} mm	recommended tool-Ø	d ₄ mm	l ₁ mm	l ₂ mm	l ₃ mm	G	SW	radial play	Order Code	EDP Numbers
16	10	to Ø 14	30	35	20	30	1/8	2.5	0.12	10.016	9041740100160

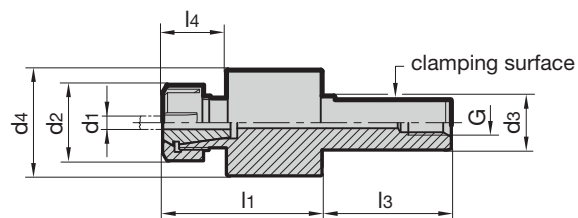
Floating holder with ER collet holder

Product information

- straight shank d3 with whistle notch flat
- suitable for conventional and high performance multi-fluted reamers, because of no angle compensation
- for the application of internally cooled reamers use metallic sealed collets type DM Guhring no. 4175
- central coolant supply max. 80 bar

Scope of delivery

- incl. retaining nut
- order collet Guhring no. 4175 or 4307 as well as clamping key Guhring no. 4913 separately
- further sizes with differing radial play are available on request



Series Number 4098

d ₃ g6 mm	recommended tool-Ø d1 mm	clamping range	d ₂ mm	d ₄ mm	l ₁ mm	l ₃ mm	l ₄ mm	G	radial play	Order Code	EDP Numbers
16	bis Ø 16	ER20 Ø 1-13	34	49.5	74	40	29.5	1/8	0.06	20.016	9040980200160
20	Ø 4- Ø 24	ER25 Ø 2-16	42	59	84	50	35	1/8	0.06	25.020	9040980250200
25	bis Ø 16	ER20 Ø 1-13	34	49.5	74	60	29.5	1/4	0.08	20.025	9040980200250
25	Ø 4- Ø 24	ER25 Ø 2-16	42	59	84	60	35	1/4	0.08	25.025	9040980250250
32	Ø 6 - Ø 30	ER32 Ø 3-20	50	64	91	80	35.5	3/8	0.10	32.032	9040980320320
40	Ø 6 - Ø 30	ER32 Ø 3-20	50	64	91	80	35.5	1/2	0.12	32.040	9040980320400