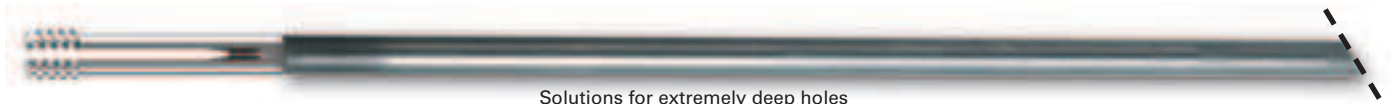


# Solid carbide de-burring spiral EW 100 S - program semistandard

Re-inforced shank to DIN 6535 HA or extra length shank for extremely deep holes



Solutions for extremely deep holes

<p><b>Standard</b></p> <p><b>Tool material</b></p> <p><b>Carbide grade</b></p> <p><b>Surface</b></p> <p><b>Type</b></p> <p><b>Discount group</b></p>							<b>Special tool</b>
							<b>Guhring std.</b>
							<b>Solid carbide</b>
							<b>K</b>
							<b>EW 100 S</b>
							<b>120</b>
<p><b>Availability</b></p>							
<p>on request</p> <p>on request</p> <p>on request</p> <p>on request</p> <p>on request</p> <p>on request</p> <p>on request</p>							

Dimensions d1 from ... to 1/100 increments	l4	Length Type 1		Length Type 2		Shank d2 h6
		l1	l2	l1	l2	
mm	mm	mm	mm	mm	mm	mm
3.00 - 4.10	12	68.00	40			4.00
4.11 - 6.10	12	76.00	40			6.00
6.11 - 8.10	16	101.00	65	76.00	40	8.00
8.11 - 10.10	19	101.00	61	76.00	36	10.00
10.11 - 12.10	19	130.00	85	80.00	35	12.00
12.11 - 14.10	22	130.00	85	80.00	35	14.00
14.11 - 16.10	22	150.00	102	90.00	42	16.00

