



Blind hole taps

	Series	Thread Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Helix	Substrate	Finish	Page No.	
UNC											
	3977	UNC		2B	ANSI	E	40° helix	Cobalt	TiN coated	48	
	3919	UNC		2B	ANSI	C	40° helix	Cobalt	bright finish	46	
	3922	UNC		2B	ANSI	C	40° helix	Cobalt	TiN coated	46	
	3949	UNC		2B	ANSI	C	40° helix	Cobalt	TiCN coated	46	
	3954	UNC		2B	ANSI	C	40° helix	Cobalt	TiN coated	49	
	1837	UNC		2B	DIN 371	C(K)	40° helix	Cobalt	TiN coated	46	
UNF											
	3978	UNF		2B	ANSI	E	40° helix	Cobalt	TiN coated	48	
	3920	UNF		2B	ANSI	C	40° helix	Cobalt	bright finish	47	
	3923	UNF		2B	ANSI	C	40° helix	Cobalt	TiN coated	47	
	3950	UNF		2B	ANSI	C	40° helix	Cobalt	TiCN coated	47	
	3955	UNF		2B	ANSI	C	40° helix	Cobalt	TiN coated	49	
	1838	UNF		2B	DIN 374	C(K)	40° helix	Cobalt	TiN coated	47	
METRIC											
	3976	Metric		6H	ANSI	E	40° helix	Cobalt	TiN coated	53	
	3918	Metric		6H	ANSI	C	40° helix	Cobalt	bright finish	50	
	3921	Metric		6H	ANSI	C	40° helix	Cobalt	TiN coated	50	
	3948	Metric		6H	ANSI	C	40° helix	Cobalt	TiCN coated	50	
NEW	4126	Metric		2B	ANSI	C	40° helix	Cobalt	TiN coated	50	
	2790	Metric		ISO 2 (6H)	DIN 371	E	40° helix	Cobalt	bright finish	53	
	889	Metric		ISO 2 (6H)	DIN 371	C	40° helix	Cobalt	bright finish	51	
	2791	Metric		ISO 2 (6H)	DIN 376	E	40° helix	Cobalt	bright finish	53	
	890	Metric		ISO 2 (6H)	DIN 376	C	40° helix	Cobalt	bright finish	51	