

Blind hole taps



	Series	Thread Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Helix	Substrate	Finish	Page No.	
METRIC FINE											
	3974	Metric Fine		6H	ANSI	C	40° helix	Cobalt	TiN coated	52	
	2792	Metric Fine		ISO 2 (6H)	DIN 374	E	40° helix	Cobalt	bright finish	54	
	2424	Metric Fine		ISO 2 (6H)	DIN 374	C	40° helix	Cobalt	bright finish	52	
OVERSIZED											
	3980	UNC / oversized		H7	ANSI	C	40° helix	Cobalt	TiN coated	58	
	3984	UNC / oversized		H11	ANSI	C	40° helix	Cobalt	TiN coated	58	
	3981	UNF / oversized		H7	ANSI	C	40° helix	Cobalt	TiN coated	59	
	3985	UNF / oversized		H11	ANSI	C	40° helix	Cobalt	TiN coated	59	
STI											
	3988	UNC / STI		3B	STI Tap	C	40° helix	Cobalt	TiN coated	61	
	3989	UNF / STI		3B	STI Tap	C	40° helix	Cobalt	TiN coated	61	
EG M											
	1011	Metric		6H mod	EG M		40° helix	Cobalt	TiN coated	63	
UNC											
	3998	UNC		3B	ANSI	C	40° helix	Cobalt	TiN coated	70	
	3910	UNC		2B	ANSI	C	40° helix	PM cobalt	TiN coated	70	
	1981	UNC		2B	DIN 376	C	40° helix	Cobalt	bright finish	70	
	1986	UNC		2B	DIN 376	C	40° helix	Cobalt	bright finish	70	
UNF											
	3999	UNF		3B	ANSI	C	40° helix	Cobalt	TiN coated	71	
	3911	UNF		2B	ANSI	C	40° helix	PM cobalt	TiN coated	71	
	2867	UNF		2B	DIN 374	C	40° helix	Cobalt	bright finish	71	

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For a complete description of workpiece materials and which color ring they fall under, please see the Tap Compass at the beginning of the catalog