



Blind hole taps

	Series	Thread Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Helix	Substrate	Finish	Page No.	
METRIC											
	3909	Metric		6H	ANSI	C	40° helix	PM cobalt	TiN coated	72	
	909	Metric		ISO 2 (6H)	DIN 371	C	40° helix	PM cobalt	bright finish	72	
	910	Metric		ISO 2 (6H)	DIN 376	C	40° helix	PM cobalt	bright finish	72	
	2896	Metric		ISO 2 (6H)	DIN 371	C	15° helix	Cobalt	TiN coated	73	
	2895	Metric		ISO 2 (6H)	DIN 376	C	15° helix	Cobalt	TiN coated	73	
METRIC FINE											
	936	Metric Fine		ISO 2 (6H)	DIN 374	C	40° helix	PM cobalt	bright finish	72	
	2897	Metric Fine		ISO 2 (6H)	DIN 374	C	15° helix	Cobalt	TiN coated	73	
PIPE TAP - NPT											
	1088	NPT			Guhring Std.			Cobalt	TiN coated	74	
PIPE TAP - NPTF											
	4127	NPTF			Guhring Std.			Cobalt	TiN coated	74	
UNC											
	3993	UNC		2B	DIN / ANSI	C	40° helix	PM cobalt	TiN coated	82	
	4124	UNC		2B	DIN / ANSI	C	15° helix	PM cobalt	TiN coated	83	
UNF											
	3995	UNF		2B	DIN / ANSI	C	40° helix	PM cobalt	TiN coated	82	
	4125	UNF		2B	DIN / ANSI	C	15° helix	PM cobalt	TiN coated	83	
METRIC											
	4120	Metric		6H	DIN / ANSI	C	40° helix	PM cobalt	TiN coated	84	
	1188	Metric		6HX	DIN 371	C	15° helix	PM cobalt	TiCN coated	87	
	1194	Metric		6HX	DIN 374	C	15° helix	PM cobalt	TiCN coated	87	
	811	Metric		ISO 2 (6H)	DIN 371	C	40° helix	Cobalt	bright finish	85	
	823	Metric		ISO 2 (6H)	DIN 376	C	40° helix	Cobalt	bright finish	86	
	935	Metric		ISO 2 (6H)	DIN 376	C	15° helix	PM cobalt	bright finish	87	