



Blind hole taps

	Series	Thread Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Helix	Substrate	Finish	Page No.	
METRIC FINE											
	972	Metric Fine		ISO2(6H)	DIN 371	C		Carbide	bright finish	97	
	1861	Metric Fine		ISO2(6H)	DIN 371	C		Carbide	bright finish	95	
	1860	Metric Fine		ISO2(6H)	DIN 374	C		Carbide	bright finish	95	
	347	Metric Fine		6HX	DIN 374	C		Cobalt	TiAlN coated	98	
	1904	Metric Fine		6HX	DIN 374	C		Cobalt	oxide finish	98	
UNC											
	3931	UNC		2B	ANSI	C	45° helix	Cobalt	bright finish	105	
	3934	UNC		2B	ANSI	C	45° helix	Cobalt	TiN coated	105	
	3970	UNC		2B	ANSI	C	45° helix	Cobalt	MolyGlide®	105	
UNF											
	3932	UNF		2B	ANSI	C	45° helix	Cobalt	bright finish	105	
	3935	UNF		2B	ANSI	C	45° helix	Cobalt	TiN coated	105	
	3971	UNF		2B	ANSI	C	45° helix	Cobalt	MolyGlide®	105	
METRIC											
	3930	Metric		6H	ANSI	C	45° helix	Cobalt	bright finish	106	
	3933	Metric		6H	ANSI	C	45° helix	Cobalt	TiN coated	106	
	3969	Metric		6H	ANSI	C	45° helix	Cobalt	MolyGlide®	106	
	969	Metric		ISO 2 (6H)	DIN 371	C		Carbide	bright finish	106	
	971	Metric		ISO 2 (6H)	DIN 371	C	15° helix	Carbide	bright finish	106	
	1883	Metric		ISO 2 (6H)	DIN 376	C		Carbide	bright finish	106	
METRIC FINE											
	972	Metric Fine		ISO 2 (6H)	DIN 371	C		Carbide	bright finish	107	
	977	Metric Fine		ISO 2 (6H)	DIN 371	C	15° helix	Carbide	bright finish	107	
	978	Metric Fine		ISO 2 (6H)	DIN 374	C	15° helix	Carbide	bright finish	107	