


YELLOW RING CUT TAPS

• Through hole	
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• Blind hole	
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Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.

Material group	Approximate Rc	Approximate HB	Recommended SFM			
			HSS-E		HSS-E-PM	
			bright finish	hard coated	bright finish	hard coated
 Structural steels, free-cutting steels		<180	30-50	40-70	50-70	55-95
Unalloyed case hardened steels	<20	<230	20-40	30-70	40-65	40-80
Unalloyed heat-treatable steels	<25	<250	15-35	25-50	30-60	35-75