

# General Purpose



## UNF

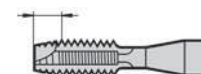
2B  
Class of Fit



Through Hole

0° Helix

Plug Tap  
Chamfer Lead



B · 3.5 - 5

Cut Taps

### ANSI length - ANSI shank

Series 3902 - Cobalt, UNF, spiral point, bright finish

Series 3962 - Cobalt, UNF, spiral point, MolyGlide® coated



Size	No. Flutes	Shank dia. inch	Square Size inch	Overall Length inch	2B Approx. Limits	Series	M Series	Order No.
						3902	3962	
4-48	3	0.141	0.110	1.882	H2/H3	●	●	2.845
5-44	3	0.141	0.110	1.941	H2/H3	●	●	3.175
6-40	3	0.141	0.110	2.000	H2/H3	●	●	3.505
8-36	3	0.168	0.131	2.130	H2/H3	●	●	4.166
10-32	3	0.194	0.152	2.382	H3/H4	●	●	4.826
12-28	3	0.220	0.165	2.382	H3/H4	●	●	5.486
1/4-28	3	0.255	0.191	2.500	H3/H4	●	●	6.350
5/16-24	3	0.318	0.238	2.720	H3/H4	●	●	7.938
3/8-24	3	0.381	0.286	2.941	H3/H4	●	●	9.525
7/16-20	3	0.323	0.242	3.157	H4/H5	●	●	11.113
1/2-20	3	0.367	0.275	3.381	H4/H5	●	●	12.700
9/16-18	3	0.429	0.322	3.591	H4/H5	●	●	14.288
5/8-18	3	0.480	0.360	3.811	H4/H5	●	●	15.875
3/4-16	4	0.590	0.442	4.252	H5/H6	●	●	19.050
7/8-14	4	0.697	0.523	4.689	H6/H7	●	●	22.225
1-12	4	0.800	0.600	5.130	H6/H7	●	●	25.400

### DIN length - DIN shank

Series 908 - Cobalt, UNF, spiral point, bright finish, DIN 374



Size	No. Flutes	Shank dia. mm	Square Size mm	Overall Length mm	2B Approx. Limits	DIN 374	Order No.
						Series	
4-48	3	2.200	n.a.	56.000	H2/H3	○	2.845
5-44	3	2.500	2.100	56.000	H2/H3	○	3.175
6-40	3	2.500	2.100	56.000	H2/H3	○	3.505
8-36	3	2.800	2.100	63.000	H2/H3	○	4.166
10-32	3	3.500	2.700	70.000	H3/H4	○	4.826
12-28	3	4.000	3.000	80.000	H3/H4	○	5.486
1/4-28	3	4.500	3.400	80.000	H3/H4	○	6.350
5/16-24	3	6.000	4.900	90.000	H3/H4	○	7.938
3/8-24	3	7.000	5.500	90.000	H3/H4	○	9.525
7/16-20	3	8.000	6.200	90.000	H4/H5	○	11.113
1/2-20	3	9.000	7.000	100.000	H4/H5	○	12.700
9/16-18	3	11.000	9.000	100.000	H4/H5	○	14.288
5/8-18	3	12.000	9.000	100.000	H4/H5	○	15.875
3/4-16	4	14.000	11.000	110.000	H5/H6	○	19.050
7/8-14	4	18.000	14.500	125.000	H6/H7	○	22.225
1 1/8-12	4	22.000	18.000	150.000	H6/H7	○	28.575
1 1/4-12	4	22.000	18.000	150.000	H6/H7	○	31.750

Refer to pages 142-145 for additional dimensional information

● USA Stock

○ International Stock (0-2 wks)

When ordering: EDP no. = Series + Order no. (i.e. 3912 21840)