

Through hole taps



	Series	Thread-Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Substrate	Finish	Page No.	
UNC										
	NEW 3996	UNC		3B	ANSI	B	Cobalt	TiN coated	66	
	3907	UNC		2B	ANSI	B	PM cobalt	TiN coated	66	
	1980	UNC		2B	DIN 371	B	Cobalt	bright finish	66	
	1985	UNC		2B	DIN 376	B	Cobalt	bright finish	66	
UNF										
	NEW 3997	UNF		3B	ANSI	B	Cobalt	TiN coated	67	
	3908	UNF		2B	ANSI	B	PM cobalt	TiN coated	67	
	1990	UNF		2B	DIN 374	B	Cobalt	bright finish	67	
METRIC										
	3906	Metric		6H	ANSI	B	PM cobalt	TiN coated	68	
	877	Metric		ISO 2 (6H)	DIN 371	B	PM cobalt	bright finish	69	
	879	Metric		ISO 2 (6H)	DIN 376	B	PM cobalt	bright finish	68	
	1870	Metric		ISO 2 (6H)	DIN 371	B	Cobalt	bright finish	69	
	1872	Metric		ISO 2 (6H)	DIN 376	B	Cobalt	bright finish	68	
METRIC FINE										
	1873	Metric Fine		ISO 2 (6H)	DIN 374	B	Cobalt	bright finish	69	
UNC										
	3992	UNC		2B	DIN / ANSI	B	PM cobalt	TiN coated	78	
UNF										
	3994	UNF		2B	DIN / ANSI	B	PM cobalt	TiN coated	78	

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For a complete description of workpiece materials and which color ring they fall under, please see the Tap Compass at the beginning of the catalog