



Through hole taps

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	Series	Thread-Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Substrate	Finish	Page No.	
METRIC										
	4122	Metric		6H	DIN / ANSI	B	PM cobalt	TiN coated	79	
	4123	Metric Fine		6H	DIN / ANSI	B	PM cobalt	TiN coated	79	
	804	Metric		6H	DIN 371	B	Cobalt	bright finish	80	
	1914	Metric		ISO 2 (6H)	DIN 371	B	Cobalt	TiCN coated	80	
	816	Metric		ISO 2 (6H)	DIN 376	B	Cobalt	bright finish	80	
	1915	Metric		ISO 2 (6H)	DIN 376	B	Cobalt	TiCN coated	80	
METRIC FINE										
	828	Metric Fine		ISO 2 (6H)	DIN 374	B	Cobalt	bright finish	81	
UNC										
	3937	UNC		2B	ANSI	C	Cobalt	FIREX® coated	92	
	1979	UNC		2B	DIN 371	C	Cobalt	oxide finish	92	
	1984	UNC		2B	DIN 376	C	Cobalt	oxide finish	92	
UNF										
	3938	UNF		2B	ANSI	C	Cobalt	FIREX® coated	93	
	1989	UNF		2B	DIN 374	C	Cobalt	oxide finish	93	
METRIC										
	3936	Metric		6HX	ANSI	C	Cobalt	FIREX® coated	94	
	969	Metric		ISO2(6H)	DIN 371	C	Carbide	bright finish	97	
	1883	Metric		ISO2(6H)	DIN 376	C	Carbide	bright finish	97	
	1858	Metric		ISO2(6H)	DIN 371	C	Carbide	bright finish	94	
	1859	Metric		ISO2(6H)	DIN 376	C	Carbide	bright finish	94	
	318	Metric		6HX	DIN 371	C	Cobalt	TiAlN oated	98	
	1890	Metric		6HX	DIN 371	C	Cobalt	oxide finish	98	
	319	Metric		6HX	DIN 376	C	Cobalt	TiAlN oated	98	
	1897	Metric		6HX	DIN 376	C	Cobalt	oxide finish	98	

6 Detailed information about Guhring taps is also available on our website at www.guhring-tools.ru. Click the Technical tab to view tap/drill sizes, DIN standard information, running parameters and more.