

Through hole taps



	Series	Thread-Type	Color Ring	Class of Fit	Standard	Chamfer Lead	Substrate	Finish	Page No.	
METRIC FINE										
	972	Metric Fine		ISO2(6H)	DIN 371	C	Carbide	bright finish	97	
	1861	Metric Fine		ISO2(6H)	DIN 371	C	Carbide	bright finish	95	
	1860	Metric Fine		ISO2(6H)	DIN 374	C	Carbide	bright finish	95	
	347	Metric Fine		6HX	DIN 374	C	Cobalt	TiAlN coated	98	
	1904	Metric Fine		6HX	DIN 374	C	Cobalt	oxide finish	98	
UNC										
	3925	UNC		2B	ANSI	B	Cobalt	bright finish	102	
	3928	UNC		2B	ANSI	B	Cobalt	TiN coated	102	
	3967	UNC		2B	ANSI	B	Cobalt	MolyGlide®	102	
UNF										
	3926	UNF		2B	ANSI	B	Cobalt	bright finish	102	
	3929	UNF		2B	ANSI	B	Cobalt	TiN coated	102	
	3968	UNF		2B	ANSI	B	Cobalt	MolyGlide®	102	
METRIC										
	3924	Metric		6H	ANSI	B	Cobalt	bright finish	103	
	3927	Metric		6H	ANSI	B	Cobalt	TiN coated	103	
	3966	Metric		6H	ANSI	B	Cobalt	MolyGlide®	103	
	1858	Metric		ISO 2 (6H)	DIN 371	C	Carbide	bright finish	103	
	1859	Metric		ISO 2 (6H)	DIN 376	C	Carbide	bright finish	103	
METRIC FINE										
	1860	Metric Fine		ISO 2 (6H)	DIN 371	C	Carbide	bright finish	103	
	1861	Metric Fine		ISO 2 (6H)	DIN 376	C	Carbide	bright finish	103	

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- General Purpose
 - Alloyed & Unalloyed Steels
 - Stainless Steels
 - High Tensile, Tool Steels
 - Cast Iron
 - Aluminum and Alloys
 - Titanium or Nickel
- For a complete description of workpiece materials and which color ring they fall under, please see the Tap Compass at the beginning of the catalog