

| Series no. | Std. range/ page | Feeds & Speeds | Description | Tool Material | Finish |
|------------|------------------|----------------|--|---------------|-----------------------------|
| 583 | 107 | N/A | Form R center drill, Radiused, 60°, non-flatted body, bright finish, RH | HSS | bright finish |
| 584 | 107 | N/A | Form R center drill, Radiused, 60°, non-flatted body, bright finish, LH | HSS | bright finish |
| 585 | 108 | N/A | Form B center drill, 60°/120° double angle, non-flatted body, bright finish, RH | HSS | bright finish |
| 586 | 108 | N/A | Form B center drill, 60°, non-flatted body, bright finish, LH | HSS | bright finish |
| 587 | 110 | N/A | Form A center drill, 60°, Flatted body, bright finish, RH | HSS | bright finish |
| 588 | 110 | N/A | Form R center drill, Radiused, 60°, Flatted body, bright finish, RH | HSS | bright finish |
| 589 | 110 | N/A | Form B center drill, 60°/120° double angle, Flatted body, bright finish, RH | HSS | bright finish |
| 590 | 107 | N/A | Form A center drill, Reinforced neck, 60°, non-flatted body, bright finish, RH | HSS | bright finish |
| 591 | 108 | N/A | Form B center drill, Reinforced neck, 60°/120° double angle, non-flatted body, bright finish, RH | HSS | bright finish |
| 594 | 109 | N/A | Form A center drill, 60°, non-flatted body, bright finish, RH | HSS | bright finish |
| 595 | 109 | N/A | Form B center drill, 60°/120° double angle, non-flatted body, bright finish, RH | HSS | bright finish |
| 605 | 157 | 443 | Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank, RH | Cobalt | bright finish |
| 609 | 160 | 443 | GS 200 U three-flute high precision, 5xD, self-centering 150° point, standard straight shank, RH | Carbide | TiN coated |
| 610 | 162 | 444 | Heavy Duty Split Point (Type Ti), stub length, self-centering 130° split point, standard str shank, RH | Cobalt | bright finish |
| 613 | 107 | N/A | Form A center drill, 60°, non-flatted body, TiN coated, RH | HSS | TiN coated |
| 614 | 107 | N/A | Form R center drill, 60°, non-flatted body, TiN coated, RH | HSS | TiN coated |
| 617 | 164 | 444 | Heavy Duty Split Point (Type Ti), taper length, self-centering 130° split point, standard str shank, RH | Cobalt | bright finish |
| 618 | 166 | 445 | GT 100 deep hole, extra length #1, 130° point, standard straight shank, RH | Cobalt | nitrided lands |
| 619 | 167 | 445 | GT 100 deep hole, extra length #2, 130° point, standard straight shank, RH | Cobalt | nitrided lands |
| 622 | 168 | 446 | GT 100 deep hole, jobber length, 130° point, standard straight shank, RH | Cobalt | bright/nitrided lands >2.36 |
| 651 | 170 | 446 | General purpose (Type N), jobber length, 118° point, standard straight shank, RH | HSS | TiN coated |
| 652 | 174 | 447 | GT 100 deep hole, jobber length, 130° point, standard straight shank, RH | HSS | TiN coated |
| 653 | 176 | 447 | General purpose (Type N), stub length, 118° point, standard straight shank, RH | HSS | TiN coated |
| 654 | 179 | 448 | General purpose (Type N), Standard (MTS), 118° point, Morse Taper shank, RH | HSS | TiN coated |
| 657 | 181 | 448 | Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank, RH | Cobalt | TiN coated |
| 658 | 183 | 449 | GT 100 deep hole, jobber length, 130° point, standard straight shank, RH | Cobalt | TiN coated |
| 659 | 185 | 449 | Heavy Duty (Type GV120), stub length, 130° point, standard straight shank, RH | Cobalt | TiN coated |
| 660 | 187 | 450 | Micro-Precision (Type N), micro-precision, 118° point, reinforced straight shank, RH | Cobalt | TiN coated |
| 664 | 188 | 450 | General purpose (Type N), jobber length, 118° point, standard straight shank, LH | HSS | TiN coated |
| 666 | 189 | 451 | General purpose (Type N), Bushing length, 118° point, standard straight (tang >3mm) shank, RH | HSS | TiN coated |
| 667 | 190 | 451 | General purpose (Type N), taper length, 118° point, standard straight shank, RH | HSS | TiN coated |
| 668 | 192 | 452 | GT 100 deep hole, taper length, 130° point, standard straight shank, RH | HSS | TiN coated |
| 669 | 194 | 452 | Heavy Duty Split Point (Type Ti), taper length, self-centering 130° split point, standard str shank, RH | Cobalt | TiN coated |
| 670 | 195 | 453 | GT 100 deep hole, extra length #1, 130° point, standard straight shank, RH | HSS | TiN coated |
| 671 | 196 | 453 | GT 100 deep hole, extra length #2, 130° point, standard straight shank, RH | HSS | TiN coated |
| 723 | 145 | N/A | NC Spot • Short, NC Spot, 90° point, standard straight shank, RH | Carbide | bright finish |
| 724 | 145 | N/A | NC Spot • Short, NC Spot, 120° point, standard straight shank, RH | Carbide | bright finish |
| 730 | 197 | 454 | General purpose (Type N), stub length, 118° point, standard straight shank, RH | Carbide | bright finish |
| 732 | 199 | 454 | General purpose (Type N), jobber length, 118° point, standard straight shank, RH | Carbide | bright finish |
| 736 | 107 | N/A | Form A center drill, 60°, non-flatted body, bright finish, RH | Carbide | bright finish |
| 768 | 201 | 455 | RT 150 GG straight flute high penetration, 4xD, 120° point, reinforced straight shank, RH | Carbide | bright finish |
| 769 | 202 | 455 | RT 150 GG straight flute high penetration, 7xD, 120° point, reinforced straight shank, RH | Carbide | bright finish |
| 773 | 203 | 456 | RT 150 GG straight flute high penetration, 15xD, 120° point, reinforced straight shank, RH | Carbide | bright finish |
| 1047 | 246 | 456-457 | RT 800 WP Indexable insert, self-centering 140° SF point, RH | Carbide | TiN coated |
| 1131 | 204 | 458 | GT 80 IC deep hole, jobber length, 130° point, reinforced straight shank, RH | Cobalt | bright finish |
| 1132 | 205 | 458 | GT 80 IC deep hole, jobber length, 130° point, reinforced straight shank, RH | Cobalt | bright finish |
| 1183 | 206 | 459 | RT 100 U high penetration, 5xD, self-centering 140° SU point, reinforced str shank w/whistle notch, RH | Carbide | TiN coated |
| 1184 | 208 | 459 | RT 100 U high penetration, 3xD, self-centering 140° SU point, reinforced str shank w/whistle notch, RH | Carbide | FIREX® coated |
| 1221 | 210 | 460 | GT 100 deep hole, jobber length, 130° point, standard straight shank, RH | Cobalt | TiCN coated |
| 1223 | 211 | 460 | GT 100 deep hole, jobber length, 130° point, standard straight shank, RH | Cobalt | TiAlN coated |
| 1242 | 212 | 461 | RT 100 U high penetration, 3xD, self-centering 140° SU point, standard straight shank, RH | Carbide | TiN coated |
| 1243 | 214 | 462 | RT 100 U high penetration, 5xD, self-centering 140° SU point, standard straight shank, RH | Carbide | TiN coated |
| 1452 | 215 | 462 | GS 200 U three-flute high precision, 5xD, self-centering 150° point, standard straight shank, RH | Carbide | bright finish |
| 1662 | 217 | 462 | RT 100 F high penetration, 5xD, self-centering 140° SF point, reinforced straight shank, RH | Carbide | TiN coated |
| 1702 | 219 | 463 | RT 100 U high penetration, 3xD, self-centering 140° SU point, standard straight shank, RH | Carbide | TiN coated |
| 2458 | 220 | 463 | Heavy Duty Split Point (Type Ti), jobber length, self-centering 130° split point, standard str shank, RH | Cobalt | FIREX® coated |
| 2463 | 222 | 464 | General purpose (Type N), stub length, 118° point, standard straight shank, RH | Carbide | FIREX® coated |
| 2464 | 224 | 464 | General purpose (Type N), jobber length, 118° point, standard straight shank, RH | Carbide | FIREX® coated |
| 2477 | 226 | 465 | RT 100 X high penetration, 3xD, self-centering 140° SU point, reinforced straight shank, RH | Carbide | nano-FIREX® coated |