

SERIES	✓ Select		✓ Select				✓ Select						
	732	2464	1243	5515	1662	1183	8511	5511	5611	2479	5744	8521	6501
Style	Type N	Type N	RT 100 U	RT 100 U	RT 100 F	RT 100 U	RT 100 VA	RT 100 U	RT 100 U	RT 100 "X"	RT 100 US	RT 100 HF	RT 100 R
Point Angle	118°	118°	140°	140°	140°	140°	140°	140°	140°	140°	140°	140°	140°
Length	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D	5 x D
Shank													
Coolant													
Carbide Grade	DK120	DK120	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK255F
Surface Finish	○	Ⓡ	Ⓢ	Ⓡ	Ⓢ	Ⓢ	Ⓡ	Ⓡ	Ⓡ	Ⓝ	Ⓡ	Ⓡ	Ⓡ
Std. Dia. Range mm	1.00- 12.70	1.00- 12.70	5.00- 16.00	3.00- 20.00	3.00- 20.00	3.00- 20.00	3.00-20.00	3.00- 20.00	3.00- 20.00	3.00- 20.00	3.00- 12.70	3.00- 20.00	3.00- 20.00
Std. Dia. Range In.	0.0394- 0.5000	0.0394- 0.5000	0.1969- 0.6299	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.7874	0.1181- 0.5000	0.1181- 0.7874	0.1181- 0.7874
Catalog Page	199	224	214	262	217	206	309	255	285	228	292	313	301
Tech Data Page	454	464	461	483	462	459	501	481	489	465	493	502	498

SERIES							✓ Select			✓ Select			✓ Select		
	3899	6400	6405	6401	6408	6412	1452	609	5518	723	724	546			
Style	Micro Drill	Micro Drill	Micro Drill	Micro Drill	Micro Drill	Micro Drill	GS 200 U	GS 200 U	GS 200 G	90° Spot	120° Spot	142° Spot			
Point Angle	140°	140°	140°	140°	135°	135°	150°	150°	130°	90°	120°	142°			
Length	5 x D	4 x D	5 x D	7 x D	8 x D	15 x D	5 x D	5 x D	5 x D	Short	Short	Short			
Shank															
Coolant															
Carbide Grade	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK460UF	DK120	DK120	DK120			
Surface Finish	Ⓡ	Ⓡ	Ⓡ	Ⓡ	Ⓡ	Ⓡ	○	Ⓢ	○	○	○	○			
Std. Dia. Range mm	0.10-3.00	0.50- 3.00	1.40-3.00	0.50- 3.00	1.40-3.00	1.40-3.00	3.00- 20.00	3.00- 20.00	3.00- 20.00	4.00- 20.00	5.00- 20.00	4.00- 20.00			
Std. Dia. Range In.	0.0039- 0.0472	0.0197- 0.1181	0.0197- 0.1181	0.0197- 0.1181	0.0551- 0.1181	0.0551- 0.1181	0.1181- 0.6248	0.1181- 0.7874	0.1181- 0.7874	0.1575- 0.7874	0.1969- 0.7874	0.1575- 0.7874			
Catalog Page	232	298	299	298	300	300	215	160	264	145	145	145			
Tech Data Page	470	496	497	496	497	497	462	443	484	N/A	N/A	N/A			