

# HSS / Cobalt Drills

## Extra Length Drills



SERIES	235	502	524	670	618	503	671	619	504
Style	N	GT100	GT50	GT100	GT100	GT100	GT100	GT100	GT100
Point Angle	118°	130°	130°	130°	130°	130°	130°	130°	130°
Length	XL #1	XL #1	XL #1	XL #1	XL #1	XL #2	XL #2	XL #2	XL #3
Shank									
Coolant									
Substrate	HSS	HSS	HSS	HSS	Cobalt	HSS	HSS	Cobalt	HSS
Surface Finish									
Std. Dia. Range mm	1.600 - 13.000	1.950 - 13.000	2.000 - 12.700	1.980 - 12.500	2.700 - 10.000	2.300 - 13.000	3.000 - 8.000	3.000 - 10.000	2.500 - 12.500
Std. Dia. Range In.	0.063 - 0.5118	0.0768 - 0.5118	0.0787 - 0.500	0.078 - 0.4921	0.1063 - 0.3937	0.0906 - 0.5118	0.1181 - 0.3150	0.1181 - 0.3937	0.1181 - 0.4921
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