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Series	205	208	664	206	651	549	652	5519	2602	732	2464
Length	5xD	5xD (LH)	5xD (LH)	5xD	5xD	5xD	5xD	5xD	5xD	5xD	5xD
Shank											
Style	N	N	N	H	N	GT100	GT100	GU500 DZ	GT100	N	N
Point Angle	118°	118°	118°	118°	118°	130°	130°	118°	118°	118°	118°
Coolant Fed											
Substrate	HSS	HSS	HSS	HSS	HSS	HSS	HSS	Cobalt	Carbide	Carbide	Carbide
Surface Finish											
Structural Steel	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Free-cutting steel	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Unalloyed steels	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Copper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Brass	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Size range mm	0.20 - 20.00	0.24 - 16.00	0.40 - 10.20	0.20 - 20.00	0.20 - 19.00	0.60 - 16.00	1.00 - 16.00	1.00 - 14.29	3.17 - 12.70	1.00 - 12.70	1.00 - 12.70
Sizes page	71	82	188	76	170	146	174	265	231	199	224

Material group	Examples
Common structural steels	A283, A516, Gr50, 30, 35, 42, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 100, 110, 135, 140, 145, 150, 160
Free-cutting steels	1151, 1215, L10, 10L10, 10L15, 10L17, 10L20, 10L23, 10L25, 10L30, 10L35, 10L40, 10L42, 10L45, 10L49, 10L50, 10L55, 11L15, 11L16, 11L17, 11L37, 11L38, 11L39, 11L41, 11L44, 11L46, 12L11, 12L12, 12L13, 12L14, 12L15, 41L25, 41L30, 41L35, 41L40, 41L42, 41L47, 41L50, 51L15, 51L17, 51L20, 86L20, 86L40
Unalloyed heat-treatable steels	1005, 1006, 1008, 1009, 1010, 1011, 1012, 1013, 1015, 1016, 1017, 1018, 1019, 1020, 1021, 1022, 1023, 1025, 1026, 1029, 1030, 1033, 1035, 1037, 1038, 1039, 1040, 1042, 1043, 1044, 1045, 1046, 1049, 1050, 1053, 1055, 1059, 1060, 1064, 1065, 1069, 1070, 1071, 1074, 1075, 1078, 1080, 1084, 1085, 1086, 1090, 1095
Copper, low-alloyed	C10100, C27000, C71500, C52400, C77000, C17200, C71500, C95500, C86500
Brass, short-chipping	CUZn10, CUZn20