















































Extra Length ($\geq 10xD$) Drills

											
Series	535	5537	390	235	502	266	526	503	671	527	504
Length	10xD	10xD	10xD	Extra #1	Extra #1	Extra #1	Extra #1	Extra #2	Extra #2	Extra #2	Extra #3
Shank											
Style	GT100	GU500 DZ	GT100	N	GT100	N	GT100	GT100	GT100	GT100	GT100
Point Angle	130°	118°	130°	118°	130°	118°	130°	130°	130°	130°	130°
Coolant Fed											
Substrate	HSS	Cobalt	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS
Surface Finish											
Structural Steel	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Free-cutting steel	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Unalloyed steels	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Copper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Brass	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Size range mm	1.00 - 14.00	1.00 - 14.29	3.00 - 13.00	1.60 - 13.00	1.95 - 13.00	8.50 - 34.00	8.00 - 30.16	2.30 - 13.00	3.00 - 8.00	8.00 - 29.50	2.50 - 13.00
Sizes page	155	281	129	101	132	106	139	134	196	140	135

