





































Jobber Length (5xD) Drills

									
Series	305	5519	605	657	622	658	1132	530	2464
Length	5xD	5xD	5xD	5xD	5xD	5xD	5xD	5xD	5xD
Shank									
Style	N	GU500DZ	Ti	Ti	GT100	GT100	GT80	GT500DZ	N
Point Angle	118°	118°	130°	130°	130°	130°	130°	130°	118°
Coolant Fed									
Substrate	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt	PM-Cobalt	Carbide
Surface Finish									
Austenitic 300	✓	✓	✓	✓	✓	✓	✓	✓	✓
Martensitic 400	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ph Stainless	✓	✓	✓	✓	✓	✓	✓	✓	✓
Size range mm	0.20 - 20.00	1.00 - 14.29	0.30 - 19.05	0.50 - 13.00	1.00 - 13.00	1.00 - 13.00	5.00 - 20.00	1.00 - 14.29	1.00 - 12.70
Sizes page	115	265	157	181	168	183	205	141	224

Material group	Examples
Stainless steels, sulphured	203 Ez, 303 Se, 303 Ma, 303 Pb, 303 PlusX, 430F Se, 416 Se, 416 PlusX, 420F, 420F Se, 440F, 440F Se
austenitic	201, 202, 301, 302B, 303, 304, 304L, 305, 308, 309, 309S, 310, 310S, 314, 316, 316L, 317, 321, 330, 347, 348, 384, 385, Nitronic 32, Nitronic 33, Nitronic 40, Nitronic 50, Nitronic 60, 17-7PH
martensitic	403, 405, 410, 414, 416, 420, 422, 430, 431, 440A, 440B, 440C, 446, 501, 502, 630, Greek Ascology

