







































## Extra Length ( $\leq 10xD$ ) Drills

									
Series	<b>6408 / 6412</b>	<b>5020 - 5026</b>	<b>345</b>	<b>5537</b>	<b>336</b>	<b>617</b>	<b>669</b>	<b>618</b>	<b>619</b>
Length	8xD / 15xD	45mm FL - 160 mm FL	10xD	10xD	10xD	10xD	10xD	Extra #1	Extra #2
Shank									
Style	Micro	EB100	N	GU500DZ	GT100	Ti	Ti	GT100	GT100
Point Angle	140°	Special	118°	118°	130°	130°	130°	130°	130°
Coolant Fed									
Substrate	Carbide	Carbide	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt	Cobalt
Surface Finish									
Austenitic 300	✓	✓	✓	✓	✓	✓	✓	✓	✓
Martensitic 400	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ph Stainless	✓	✓	✓	✓	✓	✓	✓	✓	✓
Size range mm	1.40 - 3.00	1.20 - 8.00	3.00 - 25.40	1.00 - 14.29	1.00 - 12.00	1.00 - 15.87	1.00 - 10.00	2.70 - 10.00	3.00 - 10.00
Sizes page	300	252	128	281	126	164	194	166	167

