





























## Stub Length (3xD) Drills

							
<b>Series</b>	<b>6401</b>	<b>301</b>	<b>225</b>	<b>552</b>	<b>553</b>	<b>5524</b>	<b>730</b>
Length	7xD	7xD	3xD	3xD	3xD (LH)	3xD	3xD
Shank							
Style	Micro	Micro	W	GT80	GT80	GU500DZ	N
Point Angle	140°	118°	130°	130°	130°	118°	118°
Coolant Fed							
Substrate	Carbide	Cobalt	HSS	HSS	HSS	Cobalt	Carbide
Surface Finish							
Wrought aluminum	✓	✓	✓	✓	✓	✓	✓
Cast aluminum <10% Si	✓	✓	✓	✓	✓	✓	✓
Cast aluminum >10% Si	✓	✓	✓	✓	✓	✓	✓
Size Range (mm)	0.50 - 3.00	0.05 - 1.92	1.00 - 20.00	1.00 - 20.00	1.00 - 20.00	1.00 - 14.29	0.50 - 16.00
Sizes page	298	111	96	152	155	275	197

