

































Extra Length ($\leq 10xD$) Drills

											
Series	6408 / 6412	5020 - 5026	219	535	501	390	5536	524	526	503	504
Length	8xD / 15xD	45mm FL - 160 mm FL	10xD	10xD	10xD	10xD	10xD	Extra #1	Extra #1	Extra #2	Extra #3
Shank											
Style	Micro	EB100	W	GT100	GT50	GT100	GU500DZ	GT50	GT100	GT100	GT100
Point Angle	140°	Special	130°	130°	130°	130°	118°	130°	130°	130°	130°
Coolant Fed											
Substrate	Carbide	Carbide	HSS	HSS	HSS	HSS	Cobalt	HSS	HSS	HSS	HSS
Surface Finish											
Wrought aluminum	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast aluminum <10% Si	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast aluminum >10% Si	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Size Range (mm)	1.40 - 3.00	1.20 - 8.00	0.40 - 20.00	1.00 - 14.00	1.00 - 14.00	3.00 - 13.00	1.00 - 14.29	2.00 - 12.70	8.00 - 30.16	2.30 - 13.00	2.50 - 13.00
Sizes page	300	252	88	143	130	129	279	138	139	134	135

