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Series	<b>205</b>	<b>208</b>	<b>651</b>	<b>549</b>	<b>652</b>	<b>658</b>	<b>5519</b>	<b>657</b>	<b>1132</b>	<b>732</b>	<b>2464</b>
Length	5xD	5xD (LH)	5xD	5xD	5xD	5xD	5xD	5xD	5xD	5xD	5xD
Shank											
Style	N	N	N	GT100	GT100	GT100	GU500DZ	Ti	GT80	N	N
Point Angle	118°	118°	118°	130°	130°	130°	118°	130°	130°	118°	118°
Coolant Fed											
Substrate	HSS	HSS	HSS	HSS	HSS	Cobalt	Cobalt	Cobalt	Cobalt	Carbide	Carbide
Surface Finish											
Cast iron	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓
Spheroidal graphite and malleable cast	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓
Chilled cast iron								✓	✓		✓
Size range (mm)	0.20 - 20.00	0.24 - 16.00	0.20 - 19.00	0.60 - 16.00	1.00 - 16.00	1.00 - 13.00	1.00 - 14.29	0.50 - 13.00	5.00 - 20.00	1.00 - 12.70	1.00 - 12.70
Sizes page	71	82	170	146	174	183	265	181	205	199	224

Material group	Examples
Cast iron	A48-20 B, A48-30 B, A48-40 B, A48-50B, A159G1800, A159G2500, A159G3000, A159G3500, A159G4000
Spheroidal graphite iron and malleable cast iron	60-10-18, 60-40-18, 65-45-12, 80-55-06, 100-70-03, 120-90-02, 32510, 35018, 40010, 50005, 60004, 70003, 80002, 90001, A220-70003, A220-8002, A536
Chilled cast iron	

