











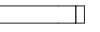

















Jobber Length (5xD) Drills

							
Series	6401	605	657	658	1223	530	2464
Length	7xD	5xD	5xD	5xD	5xD	5xD	5xD
Shank							
Style	Micro	Ti	Ti	GT100	GT100	GT500DZ	N
Point Angle	140°	130°	130°	130°	130°	130°	118°
Coolant Fed							
Substrate	Carbide	Cobalt	Cobalt	Cobalt	Cobalt	PM-Cobalt	Carbide
Surface Finish							
Special alloys	✓		✓			✓	
Ti and Ti-alloys	✓	✓				✓	✓
Magnesium alloys	✓	✓	✓	✓	✓	✓	✓
Size Range (mm)	0.50 - 3.00	0.30 - 19.05	0.50 - 13.00	1.00 - 13.00	3.00 - 12.00	1.00 - 14.29	1.00 - 12.70
Sizes page	298	157	181	183	211	141	224

Material group	Examples
Special alloys	Inconel, Hastelloy, Monel, Nimonic, MAR-M246, DS-Ni, Waspalloy, Rene41
Ti and Ti-alloys	Ti6AL4V, 5390A, TiCu2
Magnesium alloys	AZ31B, AZ63A, AZ80A, AZ91C, EZ33A, HK31A, OE22A, ZK60A