

# Series 205

## Speeds & Feeds information pg 424

Twist Drills

Diameter (d1)			l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.0504			1.280	38.00	16.00	9002050012800
0.0508			1.290	38.00	16.00	9002050012900
0.0512			1.300	38.00	16.00	9002050013000
0.0516			1.310	38.00	16.00	9002050013100
0.0520		55	1.320	38.00	16.00	9002050013200
0.0524			1.330	40.00	18.00	9002050013300
0.0528			1.340	40.00	18.00	9002050013400
0.0531			1.350	40.00	18.00	9002050013500
0.0535			1.360	40.00	18.00	9002050013600
0.0539			1.370	40.00	18.00	9002050013700
0.0543			1.380	40.00	18.00	9002050013800
0.0547			1.390	40.00	18.00	9002050013900
0.0551		54	1.400	40.00	18.00	9002050014000
0.0555			1.410	40.00	18.00	9002050014100
0.0559			1.420	40.00	18.00	9002050014200
0.0563			1.430	40.00	18.00	9002050014300
0.0567			1.440	40.00	18.00	9002050014400
0.0571			1.450	40.00	18.00	9002050014500
0.0575			1.460	40.00	18.00	9002050014600
0.0579			1.470	40.00	18.00	9002050014700
0.0583			1.480	40.00	18.00	9002050014800
0.0587			1.490	40.00	18.00	9002050014900
0.0591			1.500	40.00	18.00	9002050015000
0.0594		53	1.510	43.00	20.00	9002050015100
0.0598			1.520	43.00	20.00	9002050015200
0.0602			1.530	43.00	20.00	9002050015300
0.0606			1.540	43.00	20.00	9002050015400
0.0610			1.550	43.00	20.00	9002050015500
0.0614			1.560	43.00	20.00	9002050015600
0.0618			1.570	43.00	20.00	9002050015700
0.0622			1.580	43.00	20.00	9002050015800
0.0626	1/16		1.590	43.00	20.00	9002050015900
0.0630			1.600	43.00	20.00	9002050016000
0.0634		52	1.610	43.00	20.00	9002050016100
0.0638			1.620	43.00	20.00	9002050016200
0.0642			1.630	43.00	20.00	9002050016300
0.0646			1.640	43.00	20.00	9002050016400
0.0650			1.650	43.00	20.00	9002050016500
0.0654			1.660	43.00	20.00	9002050016600
0.0657			1.670	43.00	20.00	9002050016700
0.0661			1.680	43.00	20.00	9002050016800
0.0665			1.690	43.00	20.00	9002050016900
0.0669		51	1.700	43.00	20.00	9002050017000
0.0673			1.710	46.00	22.00	9002050017100
0.0677			1.720	46.00	22.00	9002050017200
0.0681			1.730	46.00	22.00	9002050017300
0.0685			1.740	46.00	22.00	9002050017400
0.0689			1.750	46.00	22.00	9002050017500
0.0693			1.760	46.00	22.00	9002050017600
0.0697			1.770	46.00	22.00	9002050017700
0.0701		50	1.780	46.00	22.00	9002050017800
0.0705			1.790	46.00	22.00	9002050017900
0.0709			1.800	46.00	22.00	9002050018000
0.0713			1.810	46.00	22.00	9002050018100
0.0717			1.820	46.00	22.00	9002050018200
0.0720			1.830	46.00	22.00	9002050018300
0.0724			1.840	46.00	22.00	9002050018400
0.0728		49	1.850	46.00	22.00	9002050018500
0.0732			1.860	46.00	22.00	9002050018600
0.0736			1.870	46.00	22.00	9002050018700
0.0740			1.880	46.00	22.00	9002050018800
0.0744			1.890	46.00	22.00	9002050018900
0.0748			1.900	46.00	22.00	9002050019000
0.0752			1.910	49.00	24.00	9002050019100
0.0756			1.920	49.00	24.00	9002050019200
0.0760		48	1.930	49.00	24.00	9002050019300
0.0764			1.940	49.00	24.00	9002050019400
0.0768			1.950	49.00	24.00	9002050019500
0.0772			1.960	49.00	24.00	9002050019600
0.0776			1.970	49.00	24.00	9002050019700

Diameter (d1)			l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.0780	5/64		1.980	49.00	24.00	9002050019800
0.0783		47	1.990	49.00	24.00	9002050019900
0.0787			2.000	49.00	24.00	9002050020000
0.0795			2.020	49.00	24.00	9002050020200
0.0799			2.030	49.00	24.00	9002050020300
0.0807			2.050	49.00	24.00	9002050020500
0.0811		46	2.060	49.00	24.00	9002050020600
0.0815			2.070	49.00	24.00	9002050020700
0.0819		45	2.080	49.00	24.00	9002050020800
0.0823			2.090	49.00	24.00	9002050020900
0.0827			2.100	49.00	24.00	9002050021000
0.0831			2.110	49.00	24.00	9002050021100
0.0839			2.130	53.00	27.00	9002050021300
0.0843			2.140	53.00	27.00	9002050021400
0.0846			2.150	53.00	27.00	9002050021500
0.0854			2.170	53.00	27.00	9002050021700
0.0858		44	2.180	53.00	27.00	9002050021800
0.0866			2.200	53.00	27.00	9002050022000
0.0882			2.240	53.00	27.00	9002050022400
0.0886			2.250	53.00	27.00	9002050022500
0.0890		43	2.260	53.00	27.00	9002050022600
0.0894			2.270	53.00	27.00	9002050022700
0.0902			2.290	53.00	27.00	9002050022900
0.0906			2.300	53.00	27.00	9002050023000
0.0913			2.320	53.00	27.00	9002050023200
0.0921			2.340	53.00	27.00	9002050023400
0.0925			2.350	53.00	27.00	9002050023500
0.0929			2.360	53.00	27.00	9002050023600
0.0933		42	2.370	57.00	30.00	9002050023700
0.0937	3/32		2.380	57.00	30.00	9002050023800
0.0941			2.390	57.00	30.00	9002050023900
0.0945			2.400	57.00	30.00	9002050024000
0.0953			2.420	57.00	30.00	9002050024200
0.0957			2.430	57.00	30.00	9002050024300
0.0961		41	2.440	57.00	30.00	9002050024400
0.0965			2.450	57.00	30.00	9002050024500
0.0969			2.460	57.00	30.00	9002050024600
0.0972			2.470	57.00	30.00	9002050024700
0.0976			2.480	57.00	30.00	9002050024800
0.0980		40	2.490	57.00	30.00	9002050024900
0.0984			2.500	57.00	30.00	9002050025000
0.0988			2.510	57.00	30.00	9002050025100
0.0992			2.520	57.00	30.00	9002050025200
0.0996		39	2.530	57.00	30.00	9002050025300
0.1000			2.540	57.00	30.00	9002050025400
0.1004			2.550	57.00	30.00	9002050025500
0.1012			2.570	57.00	30.00	9002050025700
0.1016		38	2.580	57.00	30.00	9002050025800
0.1024			2.600	57.00	30.00	9002050026000
0.1031			2.620	57.00	30.00	9002050026200
0.1039		37	2.640	57.00	30.00	9002050026400
0.1043			2.650	57.00	30.00	9002050026500
0.1051			2.670	61.00	33.00	9002050026700
0.1055			2.680	61.00	33.00	9002050026800
0.1063			2.700	61.00	33.00	9002050027000
0.1067		36	2.710	61.00	33.00	9002050027100
0.1071			2.720	61.00	33.00	9002050027200
0.1075			2.730	61.00	33.00	9002050027300
0.1083			2.750	61.00	33.00	9002050027500
0.1087			2.760	61.00	33.00	9002050027600
0.1094	7/64		2.780	61.00	33.00	9002050027800
0.1098		35	2.790	61.00	33.00	9002050027900
0.1102			2.800	61.00	33.00	9002050028000
0.1110		34	2.820	61.00	33.00	9002050028200
0.1122			2.850	61.00	33.00	9002050028500
0.1130		33	2.870	61.00	33.00	9002050028700
0.1134			2.880	61.00	33.00	9002050028800
0.1142			2.900	61.00	33.00	9002050029000
0.1146			2.910	61.00	33.00	9002050029100
0.1154			2.930	61.00	33.00	9002050029300