

Series 205

Speeds & Feeds information pg 424

Twist Drills

Diameter (d1)			11 mm	12 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.1161		32	2.950	61.00	33.00	9002050029500
0.1165			2.960	61.00	33.00	9002050029600
0.1173			2.980	61.00	33.00	9002050029800
0.1177			2.990	61.00	33.00	9002050029900
0.1181			3.000	61.00	33.00	9002050030000
0.1185			3.010	65.00	36.00	9002050030100
0.1197			3.040	65.00	36.00	9002050030400
0.1201		31	3.050	65.00	36.00	9002050030500
0.1209			3.070	65.00	36.00	9002050030700
0.1213			3.080	65.00	36.00	9002050030800
0.1220			3.100	65.00	36.00	9002050031000
0.1228			3.120	65.00	36.00	9002050031200
0.1232			3.130	65.00	36.00	9002050031300
0.1240			3.150	65.00	36.00	9002050031500
0.1244			3.160	65.00	36.00	9002050031600
0.1248	1/8		3.170	65.00	36.00	9002050031700
0.1252			3.180	65.00	36.00	9002050031800
0.1260			3.200	65.00	36.00	9002050032000
0.1268			3.220	65.00	36.00	9002050032200
0.1272			3.230	65.00	36.00	9002050032300
0.1280			3.250	65.00	36.00	9002050032500
0.1283		30	3.260	65.00	36.00	9002050032600
0.1299			3.300	65.00	36.00	9002050033000
0.1307			3.320	65.00	36.00	9002050033200
0.1319			3.350	65.00	36.00	9002050033500
0.1339			3.400	70.00	39.00	9002050034000
0.1346			3.420	70.00	39.00	9002050034200
0.1358		29	3.450	70.00	39.00	9002050034500
0.1378			3.500	70.00	39.00	9002050035000
0.1386			3.520	70.00	39.00	9002050035200
0.1398			3.550	70.00	39.00	9002050035500
0.1406	9/64	28	3.570	70.00	39.00	9002050035700
0.1417			3.600	70.00	39.00	9002050036000
0.1421			3.610	70.00	39.00	9002050036100
0.1425			3.620	70.00	39.00	9002050036200
0.1437			3.650	70.00	39.00	9002050036500
0.1441		27	3.660	70.00	39.00	9002050036600
0.1449			3.680	70.00	39.00	9002050036800
0.1457			3.700	70.00	39.00	9002050037000
0.1469		26	3.730	70.00	39.00	9002050037300
0.1476			3.750	70.00	39.00	9002050037500
0.1496		25	3.800	75.00	43.00	9002050038000
0.1504			3.820	75.00	43.00	9002050038200
0.1516			3.850	75.00	43.00	9002050038500
0.1520		24	3.860	75.00	43.00	9002050038600
0.1535			3.900	75.00	43.00	9002050039000
0.1539		23	3.910	75.00	43.00	9002050039100
0.1547			3.930	75.00	43.00	9002050039300
0.1555			3.950	75.00	43.00	9002050039500
0.1563	5/32		3.970	75.00	43.00	9002050039700
0.1571		22	3.990	75.00	43.00	9002050039900
0.1575			4.000	75.00	43.00	9002050040000
0.1579			4.010	75.00	43.00	9002050040100
0.1591		21	4.040	75.00	43.00	9002050040400
0.1594			4.050	75.00	43.00	9002050040500
0.1598			4.060	75.00	43.00	9002050040600
0.1610		20	4.090	75.00	43.00	9002050040900
0.1614			4.100	75.00	43.00	9002050041000
0.1634			4.150	75.00	43.00	9002050041500
0.1654			4.200	75.00	43.00	9002050042000
0.1661		19	4.220	75.00	43.00	9002050042200
0.1673			4.250	75.00	43.00	9002050042500
0.1681			4.270	80.00	47.00	9002050042700
0.1693		18	4.300	80.00	47.00	9002050043000
0.1701			4.320	80.00	47.00	9002050043200
0.1713			4.350	80.00	47.00	9002050043500
0.1720	11/64		4.370	80.00	47.00	9002050043700
0.1728		17	4.390	80.00	47.00	9002050043900
0.1732			4.400	80.00	47.00	9002050044000
0.1740			4.420	80.00	47.00	9002050044200

Diameter (d1)			11 mm	12 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.1752			4.450	80.00	47.00	9002050044500
0.1772		16	4.500	80.00	47.00	9002050045000
0.1780			4.520	80.00	47.00	9002050045200
0.1783			4.530	80.00	47.00	9002050045300
0.1791			4.550	80.00	47.00	9002050045500
0.1799		15	4.570	80.00	47.00	9002050045700
0.1811			4.600	80.00	47.00	9002050046000
0.1819		14	4.620	80.00	47.00	9002050046200
0.1831			4.650	80.00	47.00	9002050046500
0.1850		13	4.700	80.00	47.00	9002050047000
0.1870			4.750	80.00	47.00	9002050047500
0.1874	3/16		4.760	86.00	52.00	9002050047600
0.1890		12	4.800	86.00	52.00	9002050048000
0.1902			4.830	86.00	52.00	9002050048300
0.1909		11	4.850	86.00	52.00	9002050048500
0.1913			4.860	86.00	52.00	9002050048600
0.1929			4.900	86.00	52.00	9002050049000
0.1937		10	4.920	86.00	52.00	9002050049200
0.1949			4.950	86.00	52.00	9002050049500
0.1961		9	4.980	86.00	52.00	9002050049800
0.1969			5.000	86.00	52.00	9002050050000
0.1980			5.030	86.00	52.00	9002050050300
0.1988			5.050	86.00	52.00	9002050050500
0.1992		8	5.060	86.00	52.00	9002050050600
0.2008			5.100	86.00	52.00	9002050051000
0.2012		7	5.110	86.00	52.00	9002050051100
0.2028			5.150	86.00	52.00	9002050051500
0.2031	13/64		5.160	86.00	52.00	9002050051600
0.2039		6	5.180	86.00	52.00	9002050051800
0.2047			5.200	86.00	52.00	9002050052000
0.2055		5	5.220	86.00	52.00	9002050052200
0.2067			5.250	86.00	52.00	9002050052500
0.2087			5.300	86.00	52.00	9002050053000
0.2091		4	5.310	93.00	57.00	9002050053100
0.2106			5.350	93.00	57.00	9002050053500
0.2126			5.400	93.00	57.00	9002050054000
0.2130		3	5.410	93.00	57.00	9002050054100
0.2146			5.450	93.00	57.00	9002050054500
0.2165			5.500	93.00	57.00	9002050055000
0.2185			5.550	93.00	57.00	9002050055500
0.2189	7/32		5.560	93.00	57.00	9002050055600
0.2205			5.600	93.00	57.00	9002050056000
0.2209		2	5.610	93.00	57.00	9002050056100
0.2224			5.650	93.00	57.00	9002050056500
0.2244			5.700	93.00	57.00	9002050057000
0.2264			5.750	93.00	57.00	9002050057500
0.2280		1	5.790	93.00	57.00	9002050057900
0.2283			5.800	93.00	57.00	9002050058000
0.2303			5.850	93.00	57.00	9002050058500
0.2323			5.900	93.00	57.00	9002050059000
0.2339		A	5.940	93.00	57.00	9002050059400
0.2343	15/64		5.950	93.00	57.00	9002050059500
0.2350			5.970	93.00	57.00	9002050059700
0.2354			5.980	93.00	57.00	9002050059800
0.2362			6.000	93.00	57.00	9002050060000
0.2374			6.030	101.00	63.00	9002050060300
0.2378		B	6.040	101.00	63.00	9002050060400
0.2382			6.050	101.00	63.00	9002050060500
0.2402			6.100	101.00	63.00	9002050061000
0.2421		C	6.150	101.00	63.00	9002050061500
0.2441			6.200	101.00	63.00	9002050062000
0.2449			6.220	101.00	63.00	9002050062200
0.2461		D	6.250	101.00	63.00	9002050062500
0.2480			6.300	101.00	63.00	9002050063000
0.2500	1/4	E	6.350	101.00	63.00	9002050063500
0.2520			6.400	101.00	63.00	9002050064000
0.2539			6.450	101.00	63.00	9002050064500
0.2559			6.500	101.00	63.00	9002050065000
0.2571		F	6.530	101.00	63.00	9002050065300
0.2579			6.550	101.00	63.00	9002050065500

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive