

Series 205

Speeds & Feeds information pg 424

Twist Drills

Diameter (d1)			I1 mm	I2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.2598			6.600	101.00	63.00	9002050066000
0.2610		G	6.630	101.00	63.00	9002050066300
0.2618			6.650	101.00	63.00	9002050066500
0.2638			6.700	101.00	63.00	9002050067000
0.2657	17/64	H	6.750	109.00	69.00	9002050067500
0.2661			6.760	109.00	69.00	9002050067600
0.2677			6.800	109.00	69.00	9002050068000
0.2697			6.850	109.00	69.00	9002050068500
0.2717		I	6.900	109.00	69.00	9002050069000
0.2736			6.950	109.00	69.00	9002050069500
0.2756			7.000	109.00	69.00	9002050070000
0.2768		J	7.030	109.00	69.00	9002050070300
0.2776			7.050	109.00	69.00	9002050070500
0.2795			7.100	109.00	69.00	9002050071000
0.2811	9/32	K	7.140	109.00	69.00	9002050071400
0.2815			7.150	109.00	69.00	9002050071500
0.2835			7.200	109.00	69.00	9002050072000
0.2854			7.250	109.00	69.00	9002050072500
0.2874			7.300	109.00	69.00	9002050073000
0.2894			7.350	109.00	69.00	9002050073500
0.2902		L	7.370	109.00	69.00	9002050073700
0.2913			7.400	109.00	69.00	9002050074000
0.2933			7.450	109.00	69.00	9002050074500
0.2949		M	7.490	109.00	69.00	9002050074900
0.2953			7.500	109.00	69.00	9002050075000
0.2969	19/64		7.540	117.00	75.00	9002050075400
0.2972			7.550	117.00	75.00	9002050075500
0.2992			7.600	117.00	75.00	9002050076000
0.3012			7.650	117.00	75.00	9002050076500
0.3020		N	7.670	117.00	75.00	9002050076700
0.3031			7.700	117.00	75.00	9002050077000
0.3051			7.750	117.00	75.00	9002050077500
0.3071			7.800	117.00	75.00	9002050078000
0.3091			7.850	117.00	75.00	9002050078500
0.3110			7.900	117.00	75.00	9002050079000
0.3126	5/16		7.940	117.00	75.00	9002050079400
0.3130			7.950	117.00	75.00	9002050079500
0.3142			7.980	117.00	75.00	9002050079800
0.3150			8.000	117.00	75.00	9002050080000
0.3161		O	8.030	117.00	75.00	9002050080300
0.3169			8.050	117.00	75.00	9002050080500
0.3189			8.100	117.00	75.00	9002050081000
0.3201			8.130	117.00	75.00	9002050081300
0.3209			8.150	117.00	75.00	9002050081500
0.3228		P	8.200	117.00	75.00	9002050082000
0.3248			8.250	117.00	75.00	9002050082500
0.3268			8.300	117.00	75.00	9002050083000
0.3280	21/64		8.330	117.00	75.00	9002050083300
0.3287			8.350	117.00	75.00	9002050083500
0.3307			8.400	117.00	75.00	9002050084000
0.3319		Q	8.430	117.00	75.00	9002050084300
0.3327			8.450	117.00	75.00	9002050084500
0.3346			8.500	117.00	75.00	9002050085000
0.3366			8.550	125.00	81.00	9002050085500
0.3386			8.600	125.00	81.00	9002050086000
0.3390		R	8.610	125.00	81.00	9002050086100
0.3406			8.650	125.00	81.00	9002050086500
0.3425			8.700	125.00	81.00	9002050087000
0.3437	11/32		8.730	125.00	81.00	9002050087300
0.3445			8.750	125.00	81.00	9002050087500
0.3465			8.800	125.00	81.00	9002050088000
0.3480		S	8.840	125.00	81.00	9002050088400
0.3484			8.850	125.00	81.00	9002050088500
0.3504			8.900	125.00	81.00	9002050089000
0.3524			8.950	125.00	81.00	9002050089500
0.3543			9.000	125.00	81.00	9002050090000
0.3563			9.050	125.00	81.00	9002050090500
0.3579		T	9.090	125.00	81.00	9002050090900
0.3583			9.100	125.00	81.00	9002050091000
0.3594	23/64		9.130	125.00	81.00	9002050091300

Diameter (d1)			I1 mm	I2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter				
0.3602			9.150	125.00	81.00	9002050091500
0.3622			9.200	125.00	81.00	9002050092000
0.3642			9.250	125.00	81.00	9002050092500
0.3661			9.300	125.00	81.00	9002050093000
0.3677		U	9.340	125.00	81.00	9002050093400
0.3681			9.350	125.00	81.00	9002050093500
0.3701			9.400	125.00	81.00	9002050094000
0.3720			9.450	125.00	81.00	9002050094500
0.3740			9.500	125.00	81.00	9002050095000
0.3748	3/8		9.520	133.00	87.00	9002050095200
0.3760			9.550	133.00	87.00	9002050095500
0.3772		V	9.580	133.00	87.00	9002050095800
0.3780			9.600	133.00	87.00	9002050096000
0.3799			9.650	133.00	87.00	9002050096500
0.3819			9.700	133.00	87.00	9002050097000
0.3839			9.750	133.00	87.00	9002050097500
0.3858		W	9.800	133.00	87.00	9002050098000
0.3878			9.850	133.00	87.00	9002050098500
0.3898			9.900	133.00	87.00	9002050099000
0.3906	25/64		9.920	133.00	87.00	9002050099200
0.3917			9.950	133.00	87.00	9002050099500
0.3937			10.000	133.00	87.00	9002050100000
0.3953			10.040	133.00	87.00	9002050100400
0.3969		X	10.080	133.00	87.00	9002050100800
0.3976			10.100	133.00	87.00	9002050101000
0.3996			10.150	133.00	87.00	9002050101500
0.4016			10.200	133.00	87.00	9002050102000
0.4035			10.250	133.00	87.00	9002050102500
0.4039		Y	10.260	133.00	87.00	9002050102600
0.4055			10.300	133.00	87.00	9002050103000
0.4063	13/32		10.320	133.00	87.00	9002050103200
0.4075			10.350	133.00	87.00	9002050103500
0.4094			10.400	133.00	87.00	9002050104000
0.4130		Z	10.490	133.00	87.00	9002050104900
0.4134			10.500	133.00	87.00	9002050105000
0.4173			10.600	133.00	87.00	9002050106000
0.4213			10.700	142.00	94.00	9002050107000
0.4220	27/64		10.720	142.00	94.00	9002050107200
0.4232			10.750	142.00	94.00	9002050107500
0.4252			10.800	142.00	94.00	9002050108000
0.4291			10.900	142.00	94.00	9002050109000
0.4331			11.000	142.00	94.00	9002050110000
0.4350			11.050	142.00	94.00	9002050110500
0.4370			11.100	142.00	94.00	9002050111000
0.4374	7/16		11.110	142.00	94.00	9002050111100
0.4390			11.150	142.00	94.00	9002050111500
0.4409			11.200	142.00	94.00	9002050112000
0.4429			11.250	142.00	94.00	9002050112500
0.4449			11.300	142.00	94.00	9002050113000
0.4469			11.350	142.00	94.00	9002050113500
0.4488			11.400	142.00	94.00	9002050114000
0.4528			11.500	142.00	94.00	9002050115000
0.4531	29/64		11.510	142.00	94.00	9002050115100
0.4567			11.600	142.00	94.00	9002050116000
0.4606			11.700	142.00	94.00	9002050117000
0.4626			11.750	142.00	94.00	9002050117500
0.4646			11.800	142.00	94.00	9002050118000
0.4685			11.900	151.00	101.00	9002050119000
0.4689	15/32		11.910	151.00	101.00	9002050119100
0.4724			12.000	151.00	101.00	9002050120000
0.4744			12.050	151.00	101.00	9002050120500
0.4764			12.100	151.00	101.00	9002050121000
0.4803			12.200	151.00	101.00	9002050122000
0.4823			12.250	151.00	101.00	9002050122500
0.4843	31/64		12.300	151.00	101.00	9002050123000
0.4882			12.400	151.00	101.00	9002050124000
0.4921			12.500	151.00	101.00	9002050125000
0.4961			12.600	151.00	101.00	9002050126000
0.4980			12.650	151.00	101.00	9002050126500
0.5000	1/2		12.700	151.00	101.00	9002050127000