

# Series 206

## Speeds & Feeds information pg 424

Twist Drills

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				
0.1043			2.650	57.00	30.00	9002060026500
0.1063			2.700	61.00	33.00	9002060027000
0.1067		36	2.710	61.00	33.00	9002060027100
0.1083			2.750	61.00	33.00	9002060027500
0.1094		7/64	2.780	61.00	33.00	9002060027800
0.1102			2.800	61.00	33.00	9002060028000
0.1110		34	2.820	61.00	33.00	9002060028200
0.1122			2.850	61.00	33.00	9002060028500
0.1142			2.900	61.00	33.00	9002060029000
0.1150			2.920	61.00	33.00	9002060029200
0.1161		32	2.950	61.00	33.00	9002060029500
0.1181			3.000	61.00	33.00	9002060030000
0.1201		31	3.050	65.00	36.00	9002060030500
0.1220			3.100	65.00	36.00	9002060031000
0.1240			3.150	65.00	36.00	9002060031500
0.1248		1/8	3.170	65.00	36.00	9002060031700
0.1260			3.200	65.00	36.00	9002060032000
0.1268			3.220	65.00	36.00	9002060032200
0.1280			3.250	65.00	36.00	9002060032500
0.1299			3.300	65.00	36.00	9002060033000
0.1319			3.350	65.00	36.00	9002060033500
0.1339			3.400	70.00	39.00	9002060034000
0.1358		29	3.450	70.00	39.00	9002060034500
0.1378			3.500	70.00	39.00	9002060035000
0.1398			3.550	70.00	39.00	9002060035500
0.1406		9/64	3.570	70.00	39.00	9002060035700
0.1417			3.600	70.00	39.00	9002060036000
0.1437			3.650	70.00	39.00	9002060036500
0.1457			3.700	70.00	39.00	9002060037000
0.1476			3.750	70.00	39.00	9002060037500
0.1496		25	3.800	75.00	43.00	9002060038000
0.1508			3.830	75.00	43.00	9002060038300
0.1516			3.850	75.00	43.00	9002060038500
0.1524			3.870	75.00	43.00	9002060038700
0.1535			3.900	75.00	43.00	9002060039000
0.1539		23	3.910	75.00	43.00	9002060039100
0.1555			3.950	75.00	43.00	9002060039500
0.1563		5/32	3.970	75.00	43.00	9002060039700
0.1575			4.000	75.00	43.00	9002060040000
0.1583			4.020	75.00	43.00	9002060040200
0.1591		21	4.040	75.00	43.00	9002060040400
0.1594			4.050	75.00	43.00	9002060040500
0.1614			4.100	75.00	43.00	9002060041000
0.1634			4.150	75.00	43.00	9002060041500
0.1654			4.200	75.00	43.00	9002060042000
0.1661		19	4.220	75.00	43.00	9002060042200
0.1673			4.250	75.00	43.00	9002060042500
0.1693		18	4.300	80.00	47.00	9002060043000
0.1720		11/64	4.370	80.00	47.00	9002060043700
0.1732			4.400	80.00	47.00	9002060044000
0.1752			4.450	80.00	47.00	9002060044500
0.1772		16	4.500	80.00	47.00	9002060045000
0.1811			4.600	80.00	47.00	9002060046000
0.1831			4.650	80.00	47.00	9002060046500
0.1850		13	4.700	80.00	47.00	9002060047000
0.1870			4.750	80.00	47.00	9002060047500
0.1874		3/16	4.760	86.00	52.00	9002060047600
0.1890			4.800	86.00	52.00	9002060048000
0.1909		12	4.850	86.00	52.00	9002060048500
0.1929		11	4.900	86.00	52.00	9002060049000
0.1949			4.950	86.00	52.00	9002060049500
0.1969			5.000	86.00	52.00	9002060050000
0.1988			5.050	86.00	52.00	9002060050500
0.2008			5.100	86.00	52.00	9002060051000
0.2031		13/64	5.160	86.00	52.00	9002060051600
0.2047			5.200	86.00	52.00	9002060052000
0.2067			5.250	86.00	52.00	9002060052500
0.2087			5.300	86.00	52.00	9002060053000
0.2091		4	5.310	93.00	57.00	9002060053100

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				
0.2126			5.400	93.00	57.00	9002060054000
0.2165			5.500	93.00	57.00	9002060055000
0.2189		7/32	5.560	93.00	57.00	9002060055600
0.2205			5.600	93.00	57.00	9002060056000
0.2244			5.700	93.00	57.00	9002060057000
0.2264			5.750	93.00	57.00	9002060057500
0.2283			5.800	93.00	57.00	9002060058000
0.2323			5.900	93.00	57.00	9002060059000
0.2343		15/64	5.950	93.00	57.00	9002060059500
0.2362			6.000	93.00	57.00	9002060060000
0.2382			6.050	101.00	63.00	9002060060500
0.2402			6.100	101.00	63.00	9002060061000
0.2421		C	6.150	101.00	63.00	9002060061500
0.2441			6.200	101.00	63.00	9002060062000
0.2461		D	6.250	101.00	63.00	9002060062500
0.2480			6.300	101.00	63.00	9002060063000
0.2500		1/4	6.350	101.00	63.00	9002060063500
0.2520			6.400	101.00	63.00	9002060064000
0.2539			6.450	101.00	63.00	9002060064500
0.2559			6.500	101.00	63.00	9002060065000
0.2571		F	6.530	101.00	63.00	9002060065300
0.2579			6.550	101.00	63.00	9002060065500
0.2598			6.600	101.00	63.00	9002060066000
0.2638			6.700	101.00	63.00	9002060067000
0.2657		17/64	6.750	109.00	69.00	9002060067500
0.2677			6.800	109.00	69.00	9002060068000
0.2717		I	6.900	109.00	69.00	9002060069000
0.2756			7.000	109.00	69.00	9002060070000
0.2795			7.100	109.00	69.00	9002060071000
0.2811		9/32	7.140	109.00	69.00	9002060071400
0.2835			7.200	109.00	69.00	9002060072000
0.2854			7.250	109.00	69.00	9002060072500
0.2874			7.300	109.00	69.00	9002060073000
0.2894			7.350	109.00	69.00	9002060073500
0.2913			7.400	109.00	69.00	9002060074000
0.2953			7.500	109.00	69.00	9002060075000
0.2969		19/64	7.540	117.00	75.00	9002060075400
0.2992			7.600	117.00	75.00	9002060076000
0.3031			7.700	117.00	75.00	9002060077000
0.3051			7.750	117.00	75.00	9002060077500
0.3071			7.800	117.00	75.00	9002060078000
0.3110			7.900	117.00	75.00	9002060079000
0.3126		5/16	7.940	117.00	75.00	9002060079400
0.3150			8.000	117.00	75.00	9002060080000
0.3169			8.050	117.00	75.00	9002060080500
0.3189			8.100	117.00	75.00	9002060081000
0.3228		P	8.200	117.00	75.00	9002060082000
0.3248			8.250	117.00	75.00	9002060082500
0.3268			8.300	117.00	75.00	9002060083000
0.3280		21/64	8.330	117.00	75.00	9002060083300
0.3307			8.400	117.00	75.00	9002060084000
0.3319		Q	8.430	117.00	75.00	9002060084300
0.3346			8.500	117.00	75.00	9002060085000
0.3386			8.600	125.00	81.00	9002060086000
0.3425			8.700	125.00	81.00	9002060087000
0.3437		11/32	8.730	125.00	81.00	9002060087300
0.3465			8.800	125.00	81.00	9002060088000
0.3504			8.900	125.00	81.00	9002060089000
0.3543			9.000	125.00	81.00	9002060090000
0.3583			9.100	125.00	81.00	9002060091000
0.3594		23/64	9.130	125.00	81.00	9002060091300
0.3622			9.200	125.00	81.00	9002060092000
0.3642			9.250	125.00	81.00	9002060092500
0.3661			9.300	125.00	81.00	9002060093000
0.3701			9.400	125.00	81.00	9002060094000
0.3740			9.500	125.00	81.00	9002060095000
0.3748		3/8	9.520	133.00	87.00	9002060095200
0.3780			9.600	133.00	87.00	9002060096000
0.3819			9.700	133.00	87.00	9002060097000

\*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive