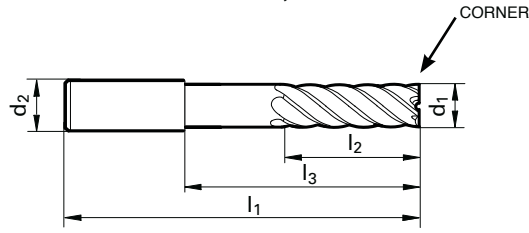


FRACTIONAL

FINISH-TECH 62 GH100 H

Includes Series	
INCH	
	3182
	3183

FIREX® Coated, 6/8-flute



TYPE	H
HELIX ANGLE	55°
NUMBER of TEETH	6/8

d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	*(l3) Frac	Chamfer Inch	Flutes	EDP No.	Series Number
1/4	1/4	2 1/2	3/4		0.004	6	9031820063500	3182
1/4	1/4	3	3/4	1 1/2	0.004	6	9031830063500	3183
5/16	5/16	2 1/2	7/8		0.004	6	9031820079400	3182
5/16	5/16	3	7/8	1 1/2	0.004	6	9031830079400	3183
3/8	3/8	2 1/2	7/8		0.004	6	9031820095200	3182
3/8	3/8	3	7/8	1 1/2	0.004	6	9031830095200	3183
1/2	1/2	3	1		0.006	6	9031820127000	3182
1/2	1/2	4 1/2	1	2 3/4	0.006	6	9031830127000	3183
5/8	5/8	3 1/2	1 1/4		0.006	6	9031820158700	3182
5/8	5/8	5	1 1/4	3	0.006	6	9031830158700	3183
3/4	3/4	4	1 1/2		0.006	8	9031820190500	3182
3/4	3/4	5	1 1/2	3	0.006	8	9031830190500	3183

* Indicates reduced neck style