

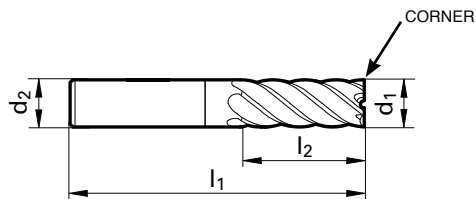
METRIC

FINISH-TECH 62 GH100 H

FIREX® Coated, 6/8-flute

Includes Series
METRIC
3715
3716

TYPE	H
HELIX ANGLE	55°
NUMBER of TEETH	6/8



d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Corner		HA	
(d1) mm	(d2) mm	(l1) mm	(l2) mm	Chamfer mm	Flutes	EDP No.	Series Number
3.0	6.0	57	8	0.05	6	90 3715 003 0000	3715
4.0	6.0	57	11	0.05	6	90 3715 004 0000	3715
5.0	6.0	57	13	0.05	6	90 3715 005 0000	3715
6.0	6.0	57	13	0.05	6	90 3715 006 0000	3715
6.0	6.0	75	30	0.05	6	90 3716 006 0000	3716
8.0	8.0	63	19	0.10	6	90 3715 008 0000	3715
8.0	8.0	100	40	0.10	6	90 3716 008 0000	3716
10.0	10.0	72	22	0.10	6	90 3715 010 0000	3715
10.0	10.0	150	40	0.10	6	90 3716 010 0000	3716
12.0	12.0	83	26	0.15	6	90 3715 012 0000	3715
12.0	12.0	150	45	0.15	6	90 3716 012 0000	3716
14.0	14.0	83	26	0.15	6	90 3715 014 0000	3715
16.0	16.0	92	32	0.15	6	90 3715 016 0000	3715
16.0	16.0	150	65	0.15	6	90 3716 016 0000	3716
18.0	18.0	92	32	0.15	8	90 3715 018 0000	3715
20.0	20.0	104	38	0.15	8	90 3715 020 0000	3715
20.0	20.0	150	65	0.15	8	90 3716 020 0000	3716