

FRACTIONAL

GF300 T

Torus form, FIREX® Coated, 4-flute

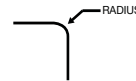
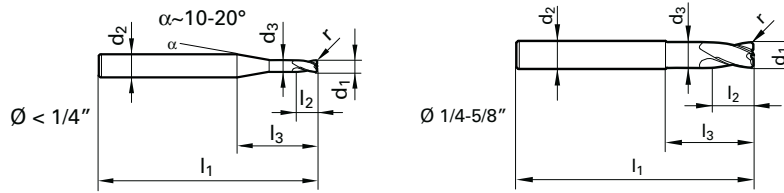
Includes Series

INCH

3192



TYPE	H
HELIX ANGLE	30°
NUMBER of TEETH	4

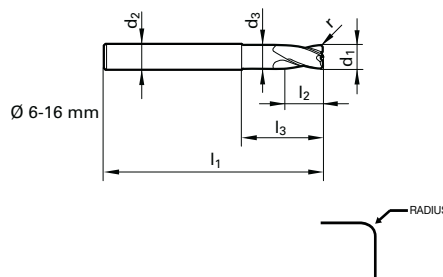


d_1 tolerance h8
 d_2 tolerance h6
 See table on page 150

Diameter	Shank Diameter		OAL	LOC	Reach		Corner	HA		
(d1) Frac	(d2) Frac	(d3) Inch	(l1) Frac	(l2) Frac	*(l3) Frac	(l4) Frac	Radius Inch		EDP No.	Series Number
3/16	1/4	0.175	2 1/2	3/16	3/4	1	0.008		9031920047600	3192
1/4	1/4	0.230	3	1/4	1 1/2		0.010		9031920063500	3192
5/16	5/16	0.292	3	5/16	1 1/2		0.013		9031920079400	3192
3/8	3/8	0.355	3	3/8	1 1/2		0.013		9031920095200	3192
1/2	1/2	0.480	4 1/2	1/2	2 3/4		0.020		9031920127000	3192
5/8	5/8	0.605	5	5/8	3		0.025		9031920158700	3192

* Indicates reduced neck style

METRIC



Includes Series

METRIC

3362

Diameter	Shank Diameter		OAL	LOC	Reach	Corner	HA			
(d1) Frac	(d2) Frac	(d3) Inch	(l1) Frac	(l2) Frac	*(l3) Frac	Radius Inch		EDP No.	Series Number	
6.0	6.0	5.7	75	9	39	1.0		9033620060000	3362	
8.0	8.0	7.7	100	12	64	1.0		9033620080000	3362	
10.0	10.0	9.5	100	15	60	1.5		9033620100000	3362	
12.0	12.0	11.5	150	18	105	1.5		9033620120000	3362	
16.0	16.0	15.5	150	24	102	2.0		9033620160000	3362	

* Indicates reduced neck style