


























Tool material	carbide												
	Solid carbide finest grain (carbide-UF)												
	to DIN						to Guhring standard						
Type	W	N	NH	H	HF	NF	WF	NRf	HR	WR			
	SF	F	VA	VA/NF	A	A/WF	Ti	U	U/HF				
	Application range to DIN 1835												
Helix angle													
	Size of helix angle / number of different helix angles												
No. of cutting edges													
	Number of cutting edges												
Cutting edge corner													
	Size of corner chamfer or radius, dependent on diameter												
Shank form													
	to DIN 6535												