

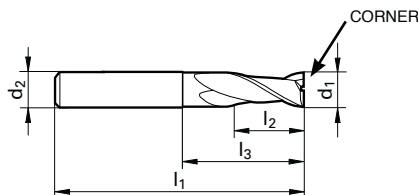
Uni-Pro 2-flute

Includes Series

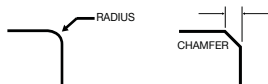


INCH
3146
3147
3148
3092
3087
3149
3088
3846
3847

TYPE	N
HELIX ANGLE	30°
NUMBER of TEETH	2



d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner		HA		HA		HA	
				Radius	Chamfer	EDP No. Bright Finish	Series Number	EDP No. FIREX® Coated	Series Number	EDP No. Super-A Coated	Series Number
1/16	1/8	1 1/2	3/16		0.001	9031460015900	3146	9031480015900	3148	9038460015900	3846
1/16	1/8	2	1/8		0.001			9030920015900	3092		
5/64	1/8	1 1/2	1/4		0.001	9031460019800	3146	9031480019800	3148		
3/32	1/8	1 1/2	9/32		0.002	9031460023800	3146	9031480023800	3148	9038460023800	3846
7/64	1/8	1 1/2	3/8		0.002	9031460027800	3146	9031480027800	3148		
1/8	1/8	1 1/2	3/8		0.002	9031460031700	3146	9031480031700	3148	9038460031700	3846
1/8	1/8	1 1/2	3/8	0.015				9030870031720	3087		
1/8	1/8	1 1/2	3/8	0.031				9030870031740	3087		
1/8	1/8	2	1/4		0.002			9030920031700	3092		
1/8	1/8	2	1/2		0.002	9031470031700	3147	9031490031700	3149	9038470031700	3847
1/8	1/8	2	1/2	0.015				9030880031720	3088		
1/8	1/8	2	1/2	0.031				9030880031740	3088		
9/64	3/16	2	1/2		0.002	9031460035700	3146	9031480035700	3148		
5/32	3/16	2	1/2		0.002	9031460039700	3146	9031480039700	3148	9038460039700	3846
11/64	3/16	2	5/8		0.002	9031460043700	3146	9031480043700	3148		
3/16	3/16	2	3/8		0.002			9030920047600	3092		
3/16	3/16	2	5/8		0.002	9031460047600	3146	9031480047600	3148	9038460047600	3846
3/16	3/16	2	5/8	0.015				9030870047620	3087		
3/16	3/16	2	5/8	0.031				9030870047640	3087		
3/16	3/16	2	5/8	0.062				9030870047660	3087		
3/16	3/16	2 1/2	3/4		0.002	9031470047600	3147	9031490047600	3149	9038470047600	3847
13/64	1/4	2 1/2	5/8		0.002	9031460051600	3146	9031480051600	3148		
7/32	1/4	2 1/2	5/8		0.002	9031460055600	3146	9031480055600	3148	9038460055600	3846
15/64	1/4	2 1/2	3/4		0.002	9031460059500	3146	9031480059500	3148		
1/4	1/4	2	1/2		0.004			9030920063500	3092		
1/4	1/4	2 1/2	3/4		0.004	9031460063500	3146	9031480063500	3148	9038460063500	3846
1/4	1/4	2 1/2	3/4	0.015				9030870063520	3087		
1/4	1/4	2 1/2	3/4	0.031				9030870063540	3087		
1/4	1/4	2 1/2	3/4	0.062				9030870063560	3087		
1/4	1/4	3	1 1/8		0.004	9031470063500	3147	9031490063500	3149	9038470063500	3847
1/4	1/4	3	1 1/8	0.015				9030880063520	3088		
1/4	1/4	3	1 1/8	0.031				9030880063540	3088		
1/4	1/4	3	1 1/8	0.062				9030880063560	3088		
17/64	5/16	2 1/2	3/4		0.004	9031460067500	3146	9031480067500	3148		
9/32	5/16	2 1/2	3/4		0.004	9031460071400	3146	9031480071400	3148	9038460071400	3846
19/64	5/16	2 1/2	13/16		0.004	9031460075400	3146	9031480075400	3148		
5/16	5/16	2	1/2		0.004			9030920079400	3092		
5/16	5/16	2 1/2	13/16		0.004	9031460079400	3146	9031480079400	3148	9038460079400	3846
5/16	5/16	2 1/2	13/16	0.015				9030870079420	3087		
5/16	5/16	2 1/2	13/16	0.031				9030870079440	3087		
5/16	5/16	2 1/2	13/16	0.062				9030870079460	3087		

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