

METRIC

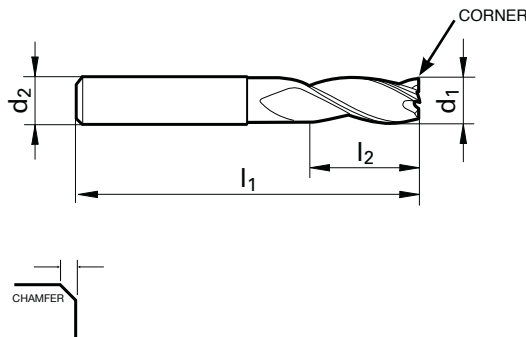
Uni-Pro 3-flute

Includes Series

METRIC
3307
3314
3558
3677
3680
3719



TYPE	N
HELIX ANGLE	30°
NUMBER of TEETH	3



d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Dia. (d1) mm	Shank Dia. (d2) mm	OAL (l1) mm	LOC (l2) mm	Corner Chamfer mm	HA		HA		HB	
					EDP No. Bright Finish	Series Number	EDP No. FIREX® Coated	Series Number	EDP No. FIREX® Coated	Series Number
2.0	2.0	32	6	0.05	9033070020000	3307	9036770020000	3677		
2.0	6.0	50	3	0.05			9035580020000	3558	9037190020000	3719
2.5	2.5	32	7	0.05	9033070025000	3307	9036770025000	3677		
2.5	6.0	50	3	0.05			9035580025000	3558	9037190025000	3719
3.0	3.0	38	7	0.05	9033070030000	3307	9036770030000	3677		
3.0	6.0	50	4	0.05			9035580030000	3558	9037190030000	3719
3.0	3.0	75	20	0.05	9033140030000	3314	9036800030000	3680		
3.5	6.0	50	4	0.05			9035580035000	3558	9037190035000	3719
3.5	3.5	50	7	0.05	9033070035000	3307	9036770035000	3677		
4.0	4.0	50	8	0.05	9033070040000	3307	9036770040000	3677		
4.0	6.0	54	5	0.05			9035580040000	3558	9037190040000	3719
4.0	4.0	75	25	0.05	9033140040000	3314	9036800040000	3680		
4.5	4.5	50	8	0.05	9033070045000	3307	9036770045000	3677		
5.0	5.0	50	10	0.05	9033070050000	3307	9036770050000	3677		
5.0	6.0	54	6	0.05			9035580050000	3558	9037190050000	3719
5.0	5.0	75	30	0.05	9033140050000	3314	9036800050000	3680		
5.5	5.5	57	10	0.05	9033070055000	3307	9036770055000	3677		
6.0	6.0	54	7	0.05			9035580060000	3558	9037190060000	3719
6.0	6.0	57	10	0.05	9033070060000	3307	9036770060000	3677		
6.0	6.0	75	30	0.05	9033140060000	3314	9036800060000	3680		
6.5	6.5	60	13	0.10	9033070065000	3307	9036770065000	3677		
7.0	8.0	58	8	0.10			9035580070000	3558	9037190070000	3719
7.0	7.0	60	13	0.10	9033070070000	3307	9036770070000	3677		
7.5	7.5	63	16	0.10	9033070075000	3307	9036770075000	3677		
8.0	8.0	58	9	0.10			9035580080000	3558	9037190080000	3719
8.0	8.0	63	16	0.10	9033070080000	3307	9036770080000	3677		
8.0	8.0	100	40	0.10	9033140080000	3314	9036800080000	3680		
8.5	8.5	67	16	0.10	9033070085000	3307	9036770085000	3677		
9.0	9.0	67	16	0.10	9033070090000	3307	9036770090000	3677		
9.5	9.5	72	19	0.10	9033070095000	3307	9036770095000	3677		
10.0	10.0	66	11	0.10			9035580100000	3558	9037190100000	3719
10.0	10.0	72	19	0.10	9033070100000	3307	9036770100000	3677		
10.0	10.0	100	40	0.10	9033140100000	3314	9036800100000	3680		
11.0	11.0	83	22	0.15	9033070110000	3307	9036770110000	3677		
12.0	12.0	73	12	0.15			9035580120000	3558	9037190120000	3719
12.0	12.0	83	22	0.15	9033070120000	3307	9036770120000	3677		
12.0	12.0	150	45	0.15	9033140120000	3314	9036800120000	3680		
13.0	13.0	83	22	0.15	9033070130000	3307	9036770130000	3677		
14.0	14.0	83	22	0.15	9033070140000	3307	9036770140000	3677		
15.0	15.0	92	26	0.15	9033070150000	3307	9036770150000	3677		

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