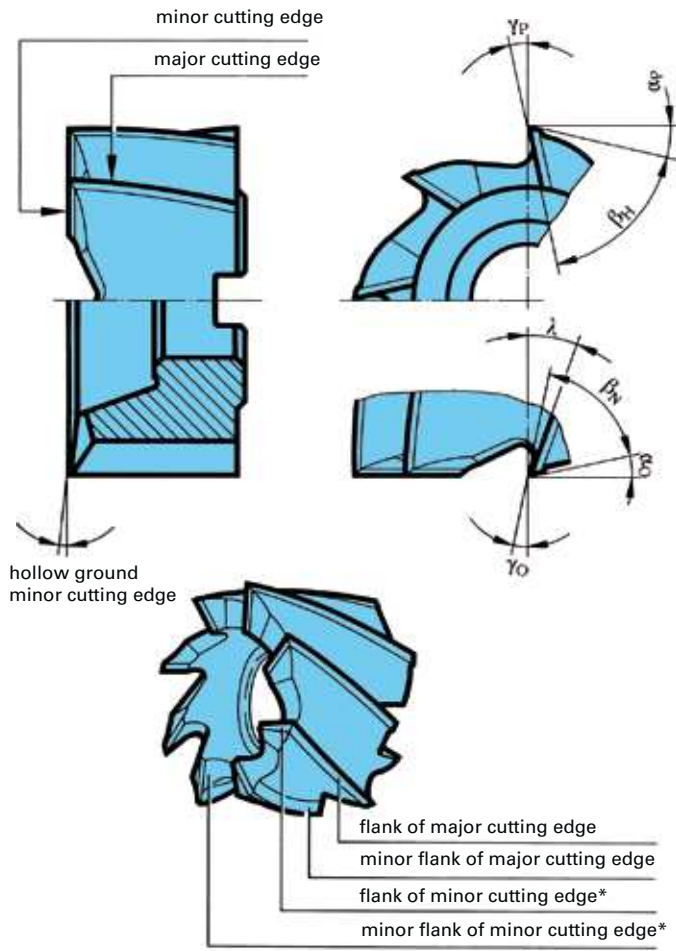


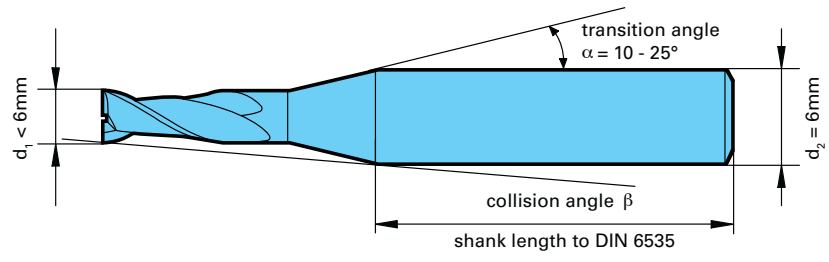
Definitions and angles



- α_P = clearance angle, major cutting edge
- β_H = lip angle, major cutting edge
- γ_P = rake angle, major cutting edge
- α_O = clearance angle, minor cutting edge
- β_N = lip angle, minor cutting edge
- γ_O = rake angle, minor cutting edge
- λ = spiral angle

*) minor cutting edges do not cut in the direction of feed

Transition angle α and collision angle β with tools $d_1 < d_2$, tapered, dependent on flute and total length.



chamfer is measured axially

