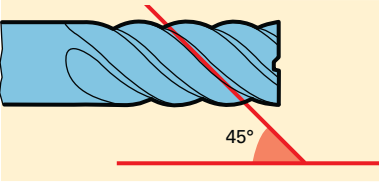
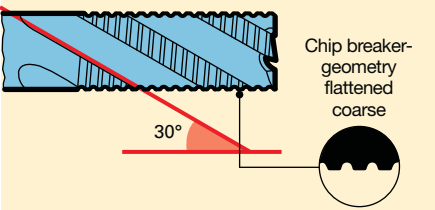
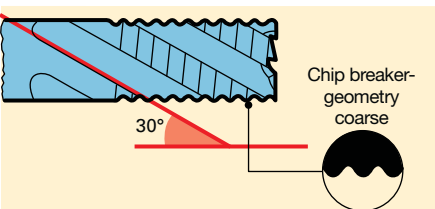
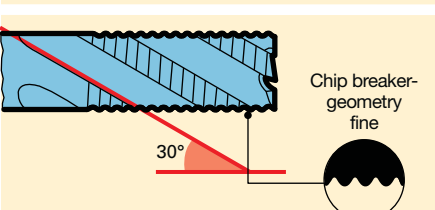
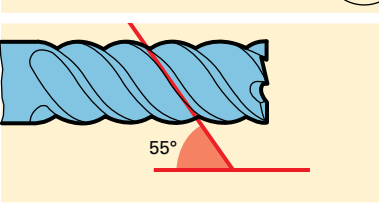
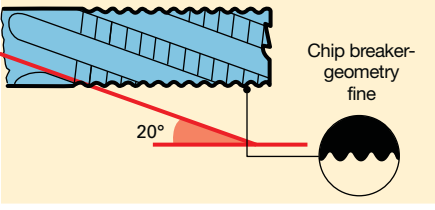
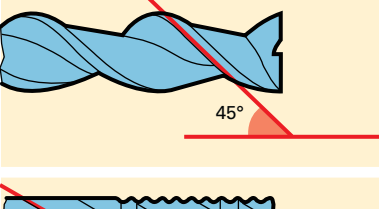
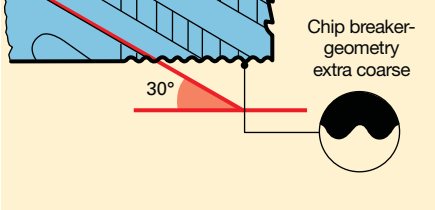
	<p>Type N Quick spiral with 30° helical pitch, suitable for finish milling structural, case hardened and heat-treatable steels as well as short-chipping non-ferrous metals and materials up to</p> <ul style="list-style-type: none"> • 1200·N/mm²·tensile strength applying high speed steel milling cutters • 1600·N/mm²·tensile strength applying solid carbide milling cutters
	<p>Type NH Quick spiral with high 45° helical pitch, suitable for super fine finishing high-alloyed materials and grey cast iron up to appr.</p> <ul style="list-style-type: none"> • 1600·N/mm²·tensile strength
	<p>Type NF Flat knuckle-type teeth/quick spiral, produces short chips and improved smoother surface quality in comparison to type NR or NRf. Suitable for milling standard materials up to appr.</p> <ul style="list-style-type: none"> • 1200·N/mm²·tensile strength applying high speed steel milling cutters • 1600·N/mm²·tensile strength applying solid carbide milling cutters
	<p>Type NR Standard knuckle-type teeth, produces short chips and good chip evacuation. Suitable for milling standard materials up to appr.</p> <ul style="list-style-type: none"> • 1000·N/mm²·tensile strength applying high speed steel milling cutters • 1200·N/mm²·tensile strength applying solid carbide milling cutters
	<p>Type NRf Fine knuckle-type teeth, produces short chips and good chip evacuation. Better feed rates possible than with type NR. Suitable for milling materials with a high tensile strength up to appr.</p> <ul style="list-style-type: none"> • 1400·N/mm²·tensile strength applying high speed steel milling cutters • 1600·N/mm²·tensile strength applying solid carbide milling cutters
	<p>Type H Quick spiral with high 55° helical pitch, suitable for super-fine finishing as well as HSC* machining of all hardened materials and chilled cast iron up to appr.</p> <ul style="list-style-type: none"> • 62·HRC hardness
	<p>Type HR Fine knuckle-type teeth, produces short chips with good chip evacuation. Suitable for milling hardened materials as well as grey and chilled cast iron with up to appr.</p> <ul style="list-style-type: none"> • 56 HRC hardness
	<p>Type W Quick spiral with 45° helical pitch, suitable for finish milling soft materials such as aluminium, Al-alloys and non-ferrous metals up to appr.</p> <ul style="list-style-type: none"> • 600 N/mm² tensile strength
	<p>Type WR Coarse knuckle-type teeth, produces short chips with good chip evacuation. Suitable for milling aluminium, non-ferrous metals as well as soft steels up to appr.</p> <ul style="list-style-type: none"> • 600 N/mm²·tensile strength.

* High Speed Cutting