

Index - RF 100

Type	Helix angle	Number of teeth	Length	Tool description	Tool material Surface finish	Gurthing no.	Gurthing no.	Unit	Diameter Range	Page
						HA	HB			
RF 100 U - high-performance end mills (3-fluted) with center cutting					carbide					
N	41° 43° 45°	3			FIREX®	3893	3894	Metric	3 - 16	33
N	41° 43° 45°	3			FIREX®	3891	3892	Metric	3 - 20	33
N	41° 43° 45°	3			FIREX®	4255	4255	Inch	1/8 - 1	32
N	41° 43° 45°	3			FIREX®	4254	4254	Inch	1/8 - 1	32
RF 100 U/HF - high-performance roughing end mills center cutting					carbide					
HF	30° 32°	4			FIREX®	3507	3508	Metric	6 - 25	35
HF	30° 32°	4			FIREX®	3082	3082	Inch	1/4 - 1	34
HF	30° 32°	4			FIREX®	4256	4256	Inch	1/4 - 1	34
HF	30° 32°	4			FIREX®	3509	3522	Metric	6 - 20	35
HF	30° 32°	4			FIREX®	3598	3600	metric	6 - 20	35
RF 100 F - high-performance end mills center cutting					carbide					
NH	40° 42°	4			FIREX®	3629	3630	Metric	4 - 20	39
NH	40° 42°	4			FIREX®	3078	3078	Inch	3/16 - 3/4	39
NH	40° 42°	4			FIREX®	—	3366	Metric	6 - 20	39