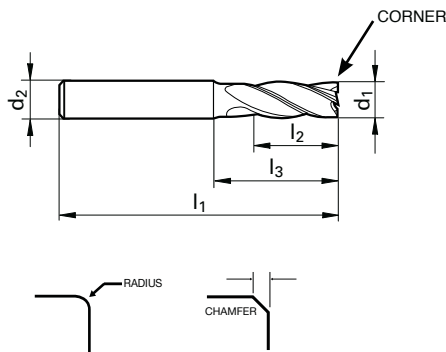
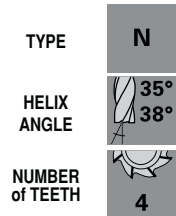


METRIC

RF 100 U 4-Flute

Variable helix, FIREX® coated



Includes Series	
METRIC	
3627	
3731	
3732	
3736	
3837	
3838	
3839	
3871	
3872	
3873	
6706	

d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Reach	Corner		HA		HB	
					Radius mm	Chamfer mm	EDP No.	Series Number	EDP No.	Series Number
4.0	6.0	57	11	18		0.10	9037360040000	3736	9037320040000	3732
5.0	6.0	57	13	18		0.10	9037360050000	3736	9037320050000	3732
6.0	6.0	54	10	18		0.15	9067060060000	6706	9037310060000	3731
6.0	6.0	57	13	21		0.15	9037360060000	3736	9037320060000	3732
6.0	6.0	57	13	21	0.5		9038720060050	3872	9038730060050	3873
6.0	6.0	57	13	21	1.0		9038720060100	3872	9038730060100	3873
6.0	6.0	57	13	21	2.0		9038720060200	3872	9038730060200	3873
6.0	6.0	65	13	29		0.15	9038370060000	3837	9038380060000	3838
6.0	6.0	65	18	29		0.15	9038390060000	3839	9038710060000	3871
8.0	8.0	58	12	22		0.15	9067060080000	6706	9037310080000	3731
8.0	8.0	63	19	27		0.15	9037360080000	3736	9037320080000	3732
8.0	8.0	63	19	27	0.5		9038720080050	3872	9038730080050	3873
8.0	8.0	63	19	27	1.0		9038720080100	3872	9038730080100	3873
8.0	8.0	63	19	27	2.0		9038720080200	3872	9038730080200	3873
8.0	8.0	75	19	39		0.15	9038370080000	3837	9038380080000	3838
8.0	8.0	75	24	39		0.15	9038390080000	3839	9038710080000	3871
10.0	10.0	66	14	26		0.20	9067060100000	6706	9037310100000	3731
10.0	10.0	72	22	32		0.20	9037360100000	3736	9037320100000	3732
10.0	10.0	72	22	32	0.5		9038720100050	3872	9038730100050	3873
10.0	10.0	72	22	32	1.0		9038720100100	3872	9038730100100	3873
10.0	10.0	72	22	32	2.0		9038720100200	3872	9038730100200	3873
10.0	10.0	80	22	40		0.20	9038370100000	3837	9038380100000	3838
10.0	10.0	80	30	40		0.20	9038390100000	3839	9038710100000	3871
10.0	10.0	100	40	50		0.20	9036270100000	3627		
12.0	12.0	73	16	28		0.20	9067060120000	6706	9037310120000	3731
12.0	12.0	83	26	38		0.20	9037360120000	3736	9037320120000	3732
12.0	12.0	83	26	38	0.5		9038720120050	3872	9038730120050	3873
12.0	12.0	83	26	38	1.0		9038720120100	3872	9038730120100	3873
12.0	12.0	83	26	38	2.0		9038720120200	3872	9038730120200	3873
12.0	12.0	93	26	48		0.20	9038370120000	3837	9038380120000	3838
12.0	12.0	93	36	48		0.20	9038390120000	3839	9038710120000	3871
12.0	12.0	150	45	60		0.20	9036270120000	3627		
14.0	14.0	75	18	30		0.25	9067060140000	6706	9037310140000	3731

* Indicates reduced neck style

Continued on next page