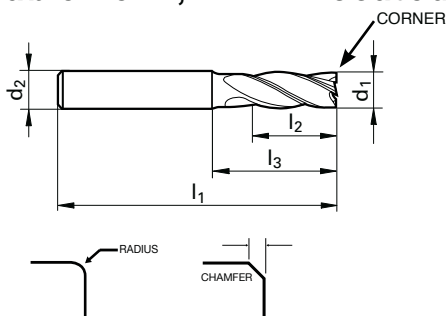


METRIC

RF 100 U 4-Flute

Variable helix, FIREX® coated



(Continued from previous page)

Diameter	Shank Diameter	OAL	LOC	Reach	Corner		HA		HB	
					Radius mm	Chamfer mm	EDP No.	Series Number	EDP No.	Series Number
14.0	14.0	83	26	38		0.25	9037360140000	3736	9037320140000	3732
14.0	14.0	150	45	60		0.25	9036270140000	3627		
16.0	16.0	82	22	34		0.35	9067060160000	6706	9037310160000	3731
16.0	16.0	92	32	44		0.35	9037360160000	3736	9037320160000	3732
16.0	16.0	92	32	44	0.5		9038720160050	3872	9038730160050	3873
16.0	16.0	92	32	44	1.0		9038720160100	3872	9038730160100	3873
16.0	16.0	92	32	44	2.0		9038720160200	3872	9038730160200	3873
16.0	16.0	92	32	44	3.0		9038720160300	3872	9038730160300	3873
16.0	16.0	108	32	60		0.35	9038370160000	3837	9038380160000	3838
16.0	16.0	108	48	60		0.35	9038390160000	3839	9038710160000	3871
16.0	16.0	150	65	80		0.35	9036270160000	3627		
18.0	18.0	84	24	36		0.40	9067060180000	6706	9037310180000	3731
18.0	18.0	92	32	44		0.40	9037360180000	3736	9037320180000	3732
18.0	18.0	150	65	80		0.40	9036270180000	3627		
20.0	20.0	92	26	42		0.45	9067060200000	6706	9037310200000	3731
20.0	20.0	104	38	54		0.45	9037360200000	3736	9037320200000	3732
20.0	20.0	104	38	54	0.5		9038720200050	3872	9038730200050	3873
20.0	20.0	104	38	54	1.0		9038720200100	3872	9038730200100	3873
20.0	20.0	104	38	54	2.0		9038720200200	3872	9038730200200	3873
20.0	20.0	104	38	54	3.0		9038720200300	3872	9038730200300	3873
20.0	20.0	126	38	76		0.45	9038370200000	3837	9038380200000	3838
20.0	20.0	126	60	76		0.45	9038390200000	3839	9038710200000	3871
20.0	20.0	150	65	80		0.45	9036270200000	3627		
25.0	25.0	121	45	65		0.60	9037360250000	3736	9037320250000	3732
25.0	25.0	121	45	65	2.0		9038720250200	3872	9038730250200	3873
25.0	25.0	121	45	65	3.0		9038720250300	3872	9038730250300	3873
25.0	25.0	150	75	94		0.60	9036270250000	3627		

* Indicates reduced neck style