

METRIC

# RF 100 U 3-Flute

Variable helix, FIREX® coated

Includes Series

METRIC

3891

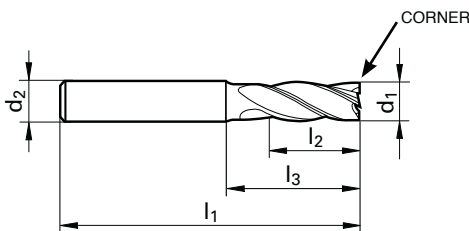
3892

3893

3894



TYPE	<b>N</b>
HELIX ANGLE	41° 43° 45°
NUMBER of TEETH	<b>3</b>



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
						EDP No.	Series Number	EDP No.	Series Number
3.0	6.0	57	4	15	0.05	9038930030000	3893	9038940030000	3894
3.0	6.0	57	8	15	0.05	9038910030000	3891	9038920030000	3892
3.5	6.0	57	10	15	0.05	9038910035000	3891	9038920035000	3892
3.7	6.0	57	11	15	0.05	9038910037000	3891	9038920037000	3892
4.0	6.0	57	5	18	0.05	9038930040000	3893	9038940040000	3894
4.0	6.0	57	11	18	0.05	9038910040000	3891	9038920040000	3892
4.5	6.0	57	11	18	0.05	9038910045000	3891	9038920045000	3892
4.7	6.0	57	13	18	0.05	9038910047000	3891	9038920047000	3892
5.0	6.0	57	6	18	0.05	9038930050000	3893	9038940050000	3894
5.0	6.0	57	13	18	0.05	9038910050000	3891	9038920050000	3892
5.5	6.0	57	13	18	0.05	9038910055000	3891	9038920055000	3892
5.7	6.0	57	13	18	0.05	9038910057000	3891	9038920057000	3892
6.0	6.0	57	7	21	0.05	9038930060000	3893	9038940060000	3894
6.0	6.0	57	13	21	0.05	9038910060000	3891	9038920060000	3892
6.5	8.0	63	16	27	0.10	9038910065000	3891	9038920065000	3892
7.0	8.0	63	16	27	0.10	9038910070000	3891	9038920070000	3892
7.5	8.0	63	19	27	0.10	9038910075000	3891	9038920075000	3892
8.0	8.0	63	9	27	0.10	9038930080000	3893	9038940080000	3894
8.0	8.0	63	19	27	0.10	9038910080000	3891	9038920080000	3892
8.5	10.0	72	19	32	0.10	9038910085000	3891	9038920085000	3892
9.0	10.0	72	19	32	0.10	9038910090000	3891	9038920090000	3892
9.5	10.0	72	22	32	0.10	9038910095000	3891	9038920095000	3892
10.0	10.0	72	11	32	0.10	9038930100000	3893	9038940100000	3894
10.0	10.0	72	22	32	0.10	9038910100000	3891	9038920100000	3892
12.0	12.0	83	12	38	0.15	9038930120000	3893	9038940120000	3894
12.0	12.0	83	26	38	0.15	9038910120000	3891	9038920120000	3892
16.0	16.0	92	16	44	0.15	9038930160000	3893	9038940160000	3894
16.0	16.0	92	32	44	0.15	9038910160000	3891	9038920160000	3892
20.0	20.0	104	38	54	0.15	9038910200000	3891	9038920200000	3892

\* Indicates reduced neck style