

METRIC

# RF 100 U/HF 4-flute

Variable helix, Rougher, FIREX® coated

Includes Series

METRIC

3507

3508

3509

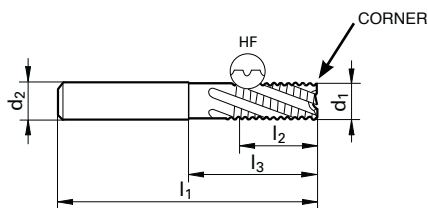
3522

3598

3600



|                 |            |
|-----------------|------------|
| TYPE            | <b>HF</b>  |
| HELIX ANGLE     | 30°<br>32° |
| NUMBER of TEETH | 4          |



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150

| Diameter | Shank Diameter | OAL | LOC | Reach | Corner | HA            |               | HB            |               |
|----------|----------------|-----|-----|-------|--------|---------------|---------------|---------------|---------------|
|          |                |     |     |       |        | EDP No.       | Series Number | EDP No.       | Series Number |
| 6.0      | 6.0            | 57  | 13  | 21    | 0.30   | 9035070060000 | 3507          | 9035080060000 | 3508          |
| 6.0      | 6.0            | 65  | 18  | 29    | 0.30   | 9035090060000 | 3509          | 9035220060000 | 3522          |
| 6.0      | 6.0            | 75  | 13  | 35    | 0.30   | 9035980100000 | 3598          | 9036000060000 | 3600          |
| 8.0      | 8.0            | 63  | 19  | 27    | 0.30   | 9035070080000 | 3507          | 9035080080000 | 3508          |
| 8.0      | 8.0            | 75  | 24  | 39    | 0.30   | 9035090080000 | 3509          | 9035220080000 | 3522          |
| 8.0      | 8.0            | 100 | 19  | 50    | 0.30   | 9035980120000 | 3598          | 9036000080000 | 3600          |
| 10.0     | 10.0           | 72  | 22  | 32    | 0.30   | 9035070100000 | 3507          | 9035080100000 | 3508          |
| 10.0     | 10.0           | 80  | 30  | 40    | 0.30   | 9035090100000 | 3509          | 9035220100000 | 3522          |
| 10.0     | 10.0           | 100 | 22  | 50    | 0.30   | 9035980140000 | 3598          | 9036000100000 | 3600          |
| 12.0     | 12.0           | 83  | 26  | 38    | 0.50   | 9035070120000 | 3507          | 9035080120000 | 3508          |
| 12.0     | 12.0           | 93  | 36  | 48    | 0.50   | 9035090120000 | 3509          | 9035220120000 | 3522          |
| 12.0     | 12.0           | 150 | 26  | 60    | 0.50   | 9035980160000 | 3598          | 9036000120000 | 3600          |
| 16.0     | 16.0           | 92  | 32  | 44    | 0.50   | 9035070160000 | 3507          | 9035080160000 | 3508          |
| 16.0     | 16.0           | 108 | 48  | 60    | 0.50   | 9035090160000 | 3509          | 9035220160000 | 3522          |
| 16.0     | 16.0           | 150 | 32  | 80    | 0.50   | 9035980180000 | 3598          | 9036000160000 | 3600          |
| 20.0     | 20.0           | 104 | 38  | 54    | 0.50   | 9035070200000 | 3507          | 9035080200000 | 3508          |
| 20.0     | 20.0           | 126 | 60  | 76    | 0.50   | 9035090200000 | 3509          | 9035220200000 | 3522          |
| 20.0     | 20.0           | 150 | 38  | 80    | 0.50   | 9035980200000 | 3598          | 9036000200000 | 3600          |
| 25.0     | 25.0           | 121 | 45  | 65    | 0.80   | 9035070250000 | 3507          | 9035080250000 | 3508          |

\* Indicates reduced neck style